

FILTRO A TASCHE  
DONALDSON DALAMATICA DLM V10

unit type	Ricambio	Elementi filtranti per Unità filtrante	Scheda tecnica media filtrante	Scheda tecnica elemento filtrante	Certificato ISO
DLMV10/10K3 RAL 9018	BAG DURALIFE Oleophobic AS	10	FM_DuraLife_Antistatic_Oleo_Hydrophobic_4210955GB	RE_B_Dalamatic_Style_D_DOCAM0832501	ISO_CERTIFICATE_DURALIFE
DLMC 2-3-15	BAG DALAMATIC 1,50 M DURALIFE Oleophobic AS	60	FM_DuraLife_Antistatic_Oleo_Hydrophobic_4210955GB	RE_B_Dalamatic_Style_D_DOCAM0832501	ISO_CERTIFICATE_DURALIFE



## DATA SHEET

### Filter media

Dura-Life® Oleophobic Hydrophobic Anti-Static

### Dura-Life® Oleophobic Hydrophobic Anti-Static

<b>Appearance</b>	Grey
<b>Use</b>	Filter bags
<b>Composition</b>	Mixture of polyester fibres, bicomponent polyester and epitropic conductive fibres
<b>Area weight</b>	320 g/m <sup>2</sup>
<b>Thickness</b>	1.6 mm
<b>Air Permeability (Frazier)</b>	700 m <sup>3</sup> /m <sup>2</sup> /h at 125 Pa
<b>Dimensional stability at 177 °C (%)</b>	<3.0%
<b>Surface finish</b>	None
<b>Additional treatments</b>	Heat set Oleo/hydrophobic oil and water repellent finish
<b>Surface electrical resistance</b> (DIN 54345)	Less than 10 <sup>8</sup> Ω
<b>IFA/BIA certificate</b> (DIN 660335-2-69)	N/A
<b>Temperature (dry heat)</b>	
Continuous	135 °C
Peaks	150 °C
<b>Chemical resistance</b>	
Hydrolysis	Poor
Acids	Good
Alkalis	Good
Oxidising agents	Very good
Organic solvents	Very good
<b>Abrasion resistance</b>	Very good
<b>Supports combustion</b>	Yes
<b>Application field</b>	Whenever the dust has an oil or moisture content, the oleo/hydrophobic treatment improves cake release and prevents premature blinding of the media and is also beneficial when handling moisture sensitive dusts. The antistatic conductive fibre content prevents the build up of dangerous static charges, which could initiate an explosion inside the filter casing.

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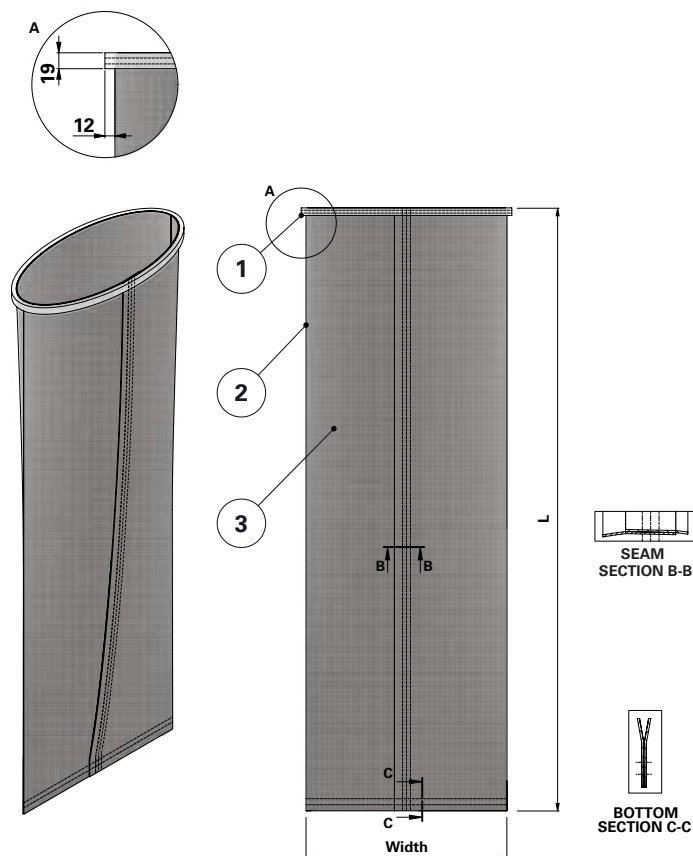
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# DATA SHEET

## Replacement Elements Bags – Dalamatric Style



### Dalamatric Style

0.7 m, 1.0m, 1.25 m, 1.50 m, 1.75 m, 2.0 m Dalamatric Bag with felt ring top, flat sewn bottom

For Dalamatric Insertable (DLMV), Dalamatric Cased (DLMC) and other brands of baghouse collectors

Item	Description
1	Felt ring
2	Label (inside)
3	Filter bag



Dimensions [mm]	
Width	495
L	700
	1000
	1250
	1500
	1750
	2000

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## ISO 16890-2:2016(E) CERTIFICATE

### Bag Filter

Duralife

**Filter type:** Bag Filter

**Filter media:** Duralife

**Date test:** 11/3/2020

**Test report number:** 172-2

**ISO Classification:** ePM<sub>10</sub> 70%



### Contact us

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**LMS TECHNOLOGIES, INC.**  
6423 Cecilia Circle  
Bloomington, MN 55439  
Tel.: (952) 918-9060, Fax: (952) 918-9061

**Report #: 172-2**

**ISO 16890-2:2016(E) Test Report**

**Sheet #: 1**

Test Requested By:	<b>Donaldson</b>
Test Date:	<b>03/11/2020</b>
Manufacturer:	<b>Donaldson</b>
PN-Identification:	<b>1A31392316-440</b>
Filter Type:	<b>Bag Filter</b>
Filter Name::	<b>Dalomatic bag Duralife</b>
Net Effective Filtering Area:	
Media Color:	<b>White</b>
Filter Size:	<b>13" x 28"</b>
Filter Description:	<b>White Bag Filter</b>
Filter/Media Electrostatic Charge:	<b>No</b>
Device Condition:	<b>Clean / Initial Testing</b>
How Filter Obtained:	<b>Provided by Donaldson</b>



### Test Description

Test Airflow Rate:	<b>0.047 m<sup>3</sup>/s / 100 cfm</b>	<i>e</i> PM <sub>1</sub> Efficiency	<b>27%</b>
Temp & Humidity:	<b>22°C / 45%RH</b>	<i>e</i> PM <sub>2.5</sub> Efficiency	<b>38%</b>
Particle Analysis:	<b>Met One 3400</b>	<i>e</i> PM <sub>10</sub> Efficiency	<b>73%</b>
Coincidence Value:	<b>20M particles/m<sup>3</sup></b>	<i>e</i> PM <sub>1,min</sub> Efficiency	<b>27%</b>
Test Aerosol:	<b>KCl &amp; DEHS, Neutralized</b>	<i>e</i> PM <sub>2.5,min</sub> Efficiency	<b>38%</b>
LMS#:	<b>6116</b>	ISO Filter Class Rating	<b>ISO <i>e</i> PM10 70%</b>
Test Engineer :	<b>Emile Tadros/Pat Best/Jose Tizcareno/Kevin Kwong/Kia Kiantaj</b>		
Approved By:	<b>K. C. Kwok, Ph.D.</b>		

**Note: The results of this test relate only to the test device in the condition stated herein. The performance results cannot by themselves be quantitatively applied to predict filtration performance in all "real-life" environments.**

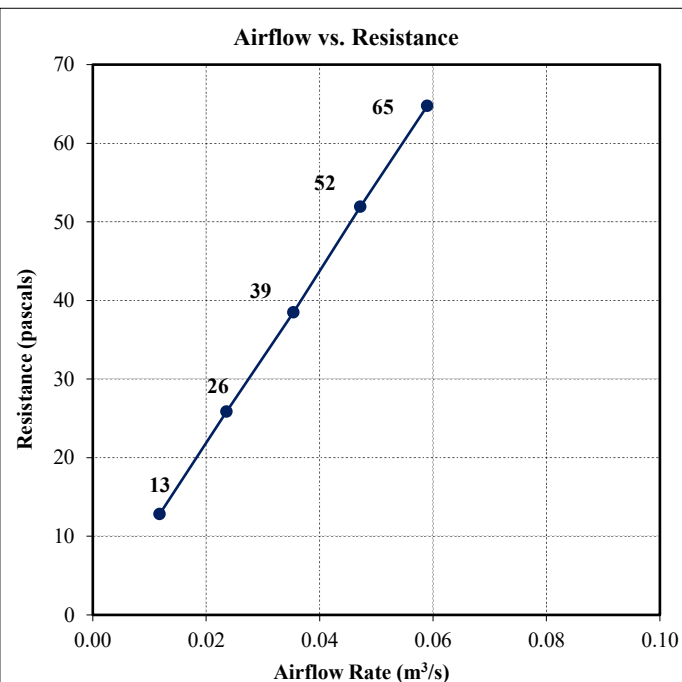
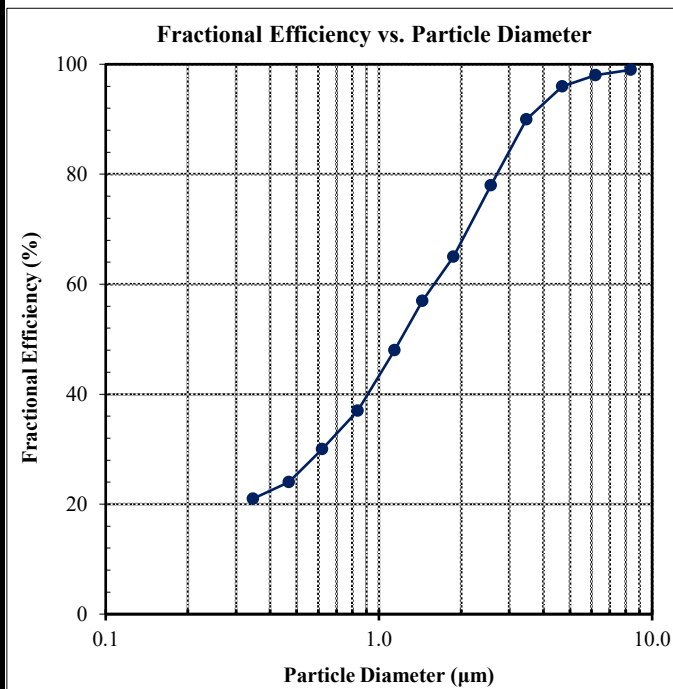


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<b>Report #: 172-2</b>	<b>ISO 16890-2:2016(E) Test Report</b>	<b>Sheet #: 2</b>
Test Date: 03/11/2020	Filter Mfr: Donaldson	Filter ID: 1A31392316-440

Size Range ( $\mu\text{m}$ )	Fractional Efficiency (%)	Upstream Conc. (particles/ $\text{m}^3$ )
0.30-0.40	21	4405018
0.40-0.55	24	1850244
0.55-0.70	30	993439
0.70-1.00	37	1304032
1.00-1.30	48	812521
1.30-1.60	57	240352
1.60-2.20	65	462199
2.20-3.00	78	442105
3.00-4.00	90	295796
4.00-5.50	96	70488
5.50-7.00	98	54455
7.00-10.0	99	41636

% of Rated Flow	Airflow Rate ( $\text{m}^3/\text{s}$ )	Resistance (Pa)
25%	0.012	13
50%	0.024	26
75%	0.035	39
100%	0.047	52
125%	0.059	65



**Note: The results of this test relate only to the test device in the condition stated herein. The performance results cannot by themselves be quantitatively applied to predict filtration performance in all "real-life" environments.**



**Donaldson® Torit®** Look to Donaldson Torit for all of your air filtration needs. Although you may not always see our products, you can breathe easier knowing we're there.

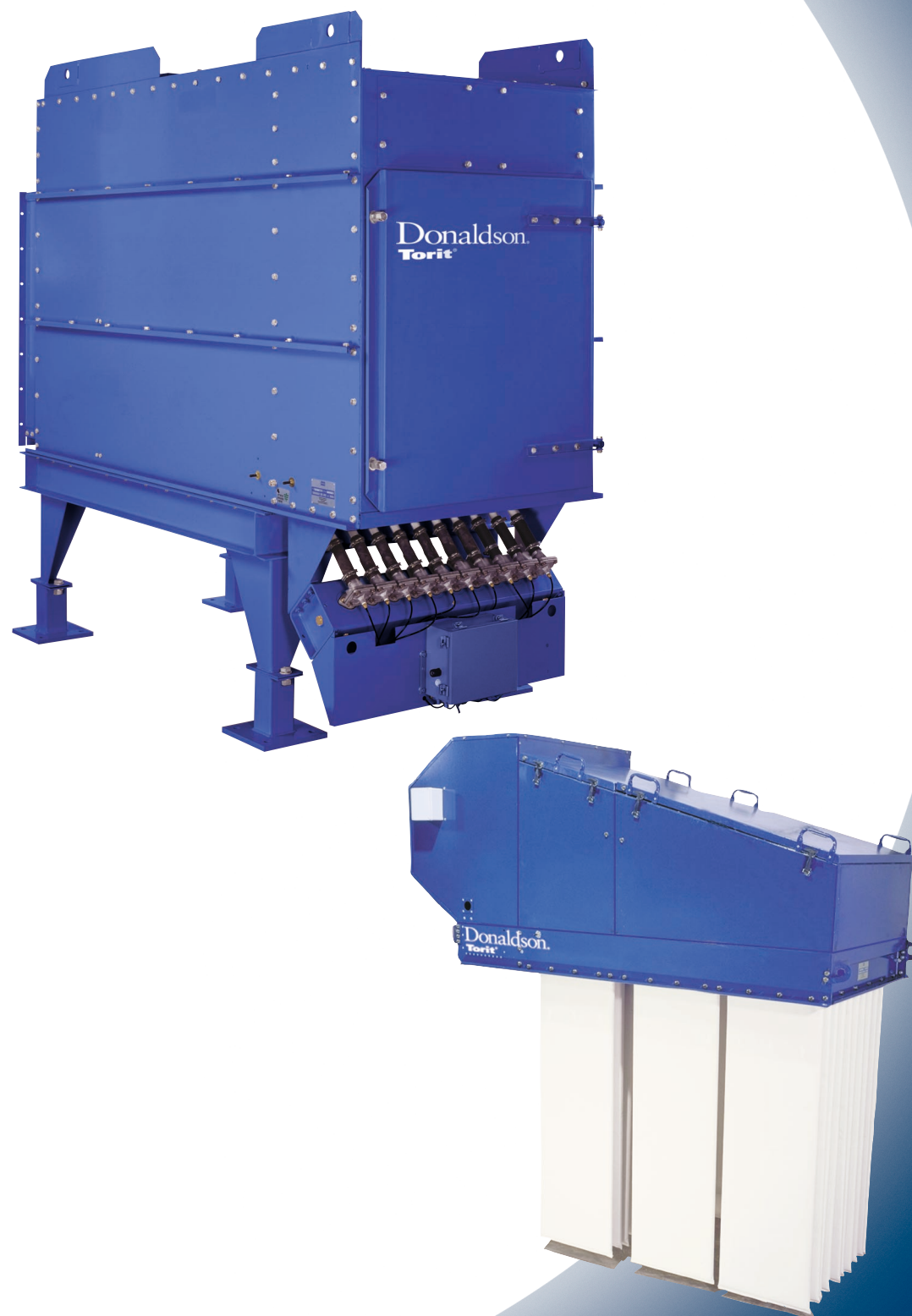
**Customer Support** For nearly 90 years, Donaldson Torit has been the leading innovator of air filtration solutions that make manufacturing plants a cleaner, safer environment for employees the world over. Driven by an unwavering commitment to customer support, Donaldson Torit is the name more manufacturers around the globe trust to deliver the most efficient and productive dust, mist and fume collectors and filter media.

**Unparalleled Innovation** Whether our customers need a single collector or a multi-faceted collection system, Donaldson Torit has the solution. The expanse of Donaldson Torit's innovative product line is unmatched, offering unparalleled filtration systems, ancillary parts and replacement filters. From central, source and ambient systems to baghouse, envelope and cartridge technologies, Donaldson Torit has the expertise to provide filtration solutions for virtually any application.

**Global Reach** Donaldson Torit manufactures and markets its filtration products throughout the world. As more manufacturers continue to expand and grow their operations globally, Donaldson Torit will be there to serve and support our customers' needs.

**Rely on the Industry Leader** When it comes to air filtration, you need a partner you can trust. Rely on the world leader in air filtration—Donaldson Torit.

## Dalamatic® Dust Collectors



Donaldson Company, Inc.  
Industrial Air Filtration  
P.O. Box 1299  
Minneapolis, MN  
55440-1299 U.S.A.

Tel 800.365.1331  
dustmktg@mail.donaldson.com  
www.torit.com



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## Proven Performance, Compact Design

The versatile Donaldson® Torit® Dalamatic series of dust collectors deliver a powerful solution for nearly any dust filtration application. These collectors come in two models: the Dalamatic Cased (DLMC) is a stand alone collector that can be ducted to many different applications; the Dalamatic Insertable (DLMV) is a versatile collector that can be inserted into various applications, such as bins, silos, bunkers, storage vessels or transfer points. Both models are continuous-duty dust collectors designed to handle the most difficult product recovery applications.

*Simply  
the Best  
Dust Collectors Available*

### Dalamatics Offer:

- **Continuous collection** Provides continuous filtration of high dust concentrations at high filtration velocities and constant levels of resistance in almost any industry and application.
- **Compact design** Unique modular design allows for installation in the most space restricted areas. Envelope-shaped bags maximize the amount of media in a given space and allow for increased space between bags, minimizing the chances of bridging.
- **Fewer bag changes** Patented envelope-shaped RN487™ bags are scrim-supported singed polyester, promoting longer bag life.
- **Versatility** A full range of sizes and types of bags are available for a wide variety of dust collection applications.
- **5-year warranty**



DLMC 1/2/15



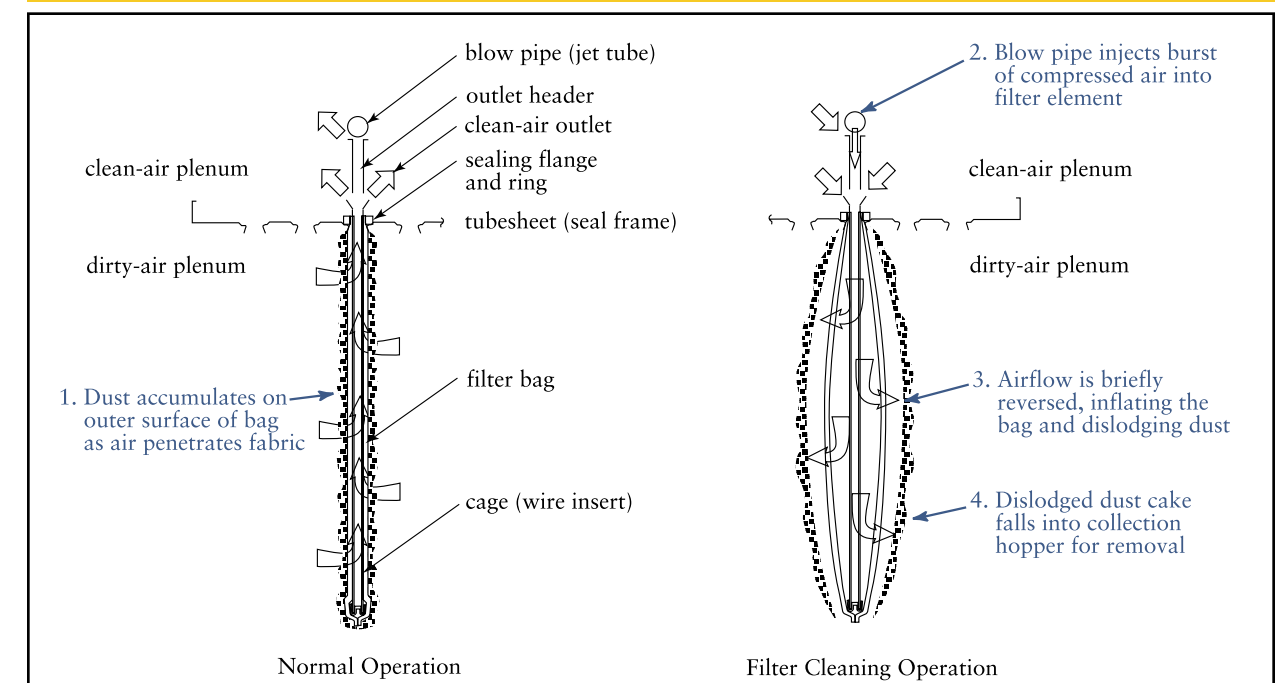
DLMV 45/15 FAD

## Flexible, Effective Filter Media

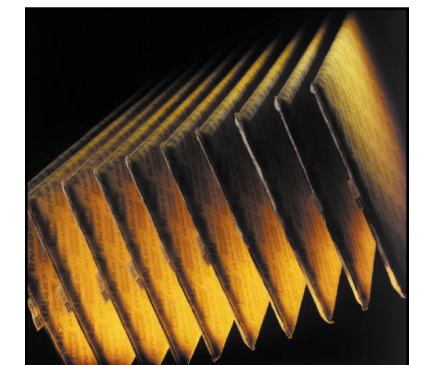
**Efficient Media Design** Dalamatic dust collectors use a patented RN487 filter media comprised of a flat fabric bag manufactured to the highest tolerances. The bag is mounted on a unique wire frame to ensure optimum airflow and thorough cleaning of the fabric.

The unique operation of the bag helps achieve high filtration efficiencies. First, dust accumulates on the outer surface of the bag as air penetrates the fabric. Next, the blow pipe (jet tube) injects a burst of compressed air into the filter bag. Airflow is then briefly reversed, inflating the bag and dislodging dust. Finally, the dislodged dust cake falls into the collection hopper for final removal or directly back into the process.

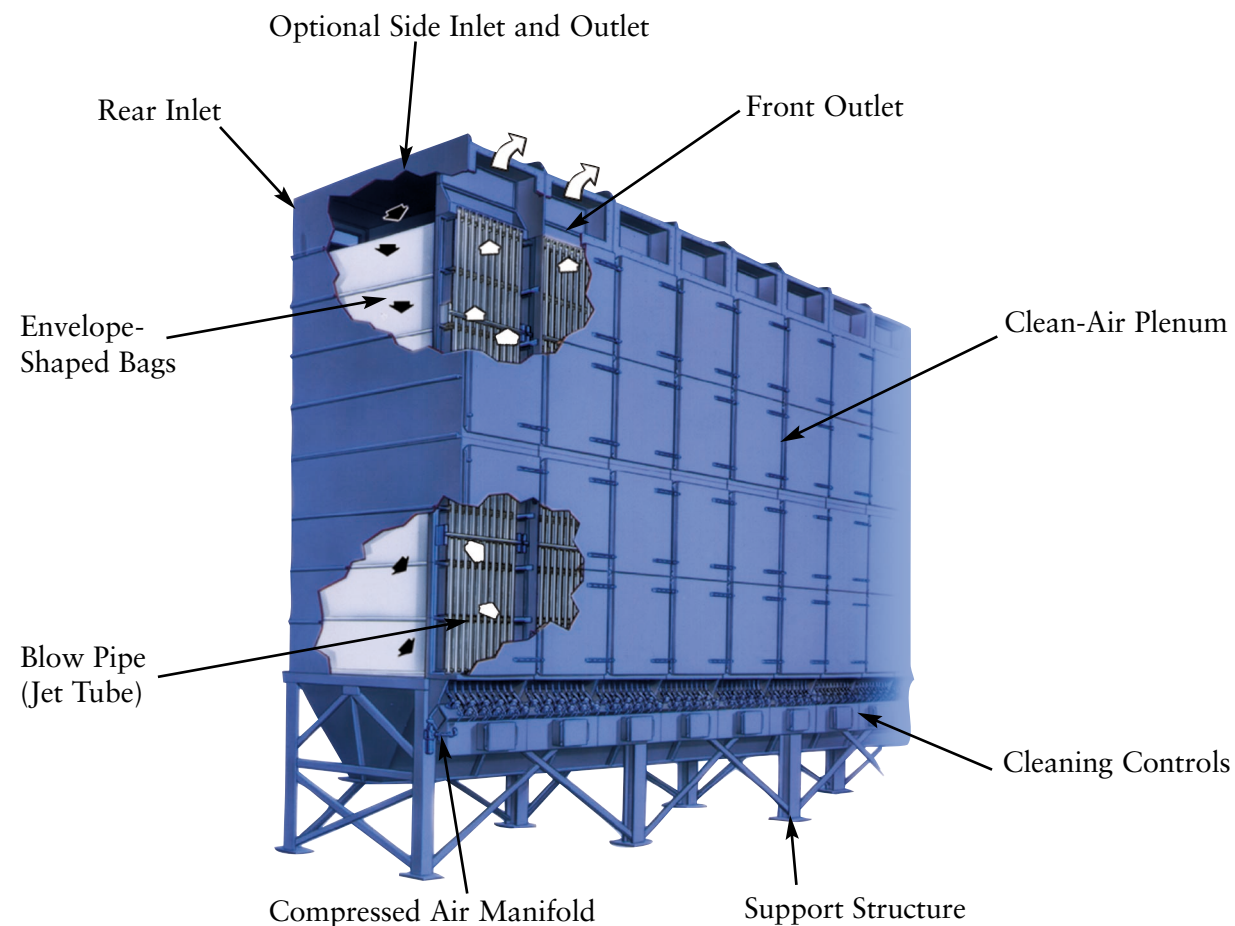
### Principles of Filtration



**Patented Performance** The patented RN487 filter media is designed with a compact, envelope shape. Each polyester bag is scrim-supported and singed for more surface loading and longer life.



### Cased Sizes & Operations

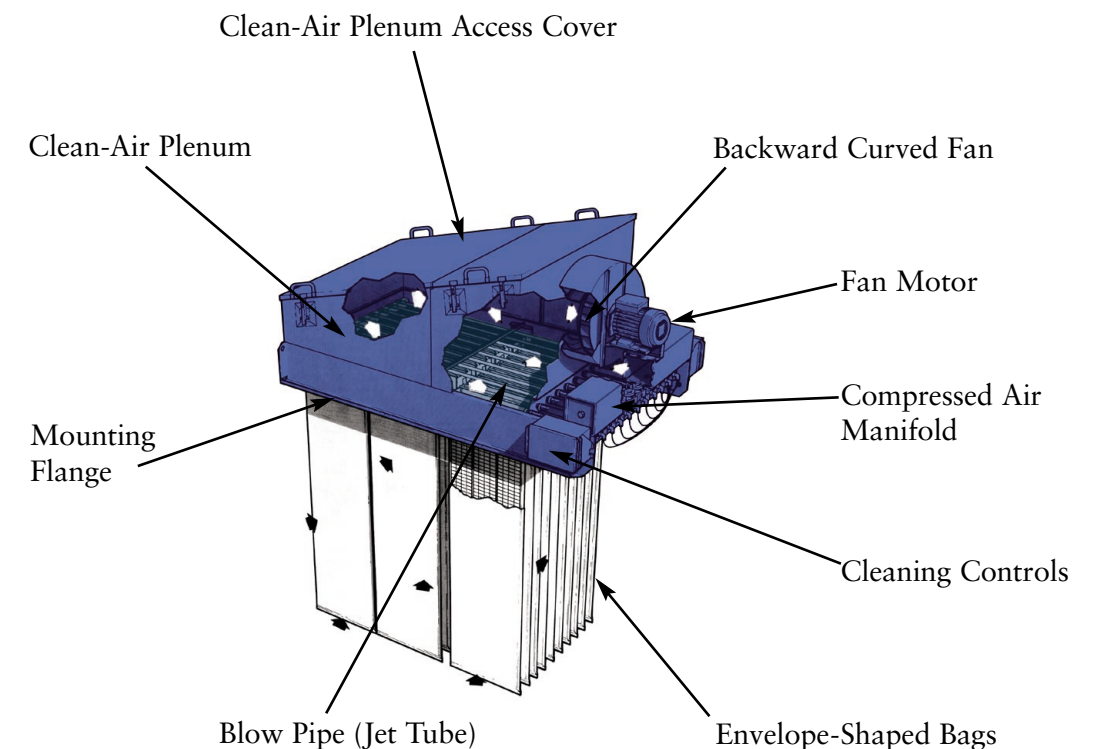


**Dalamatric Cased** multi-module dust collectors contain filter media from 323 to 15,000 square feet. Using a basic module size with 160 square feet of media, each collector is built in banks and tiers to provide the capacity and configuration required to filter air volumes ranging from 1,500 up to 150,000 cfm.

The DLMC dust collectors can also be installed face to face (double-banked), which reduces required platforms and ductwork, retains the advantages of easy access for maintenance and permits even more flexibility in making the best use of available space.

- Envelope-shaped bags provide maximum filter area per given space and ensure efficient cleaning
- Standard units are equipped with RN487 bags and horizontal bag removal
- Modular design gives dimensional and capacity flexibility
- Downward airflow pattern minimizes dust re-entrainment
- Standard leg pack meets 100 mph and seismic zone 4 requirements

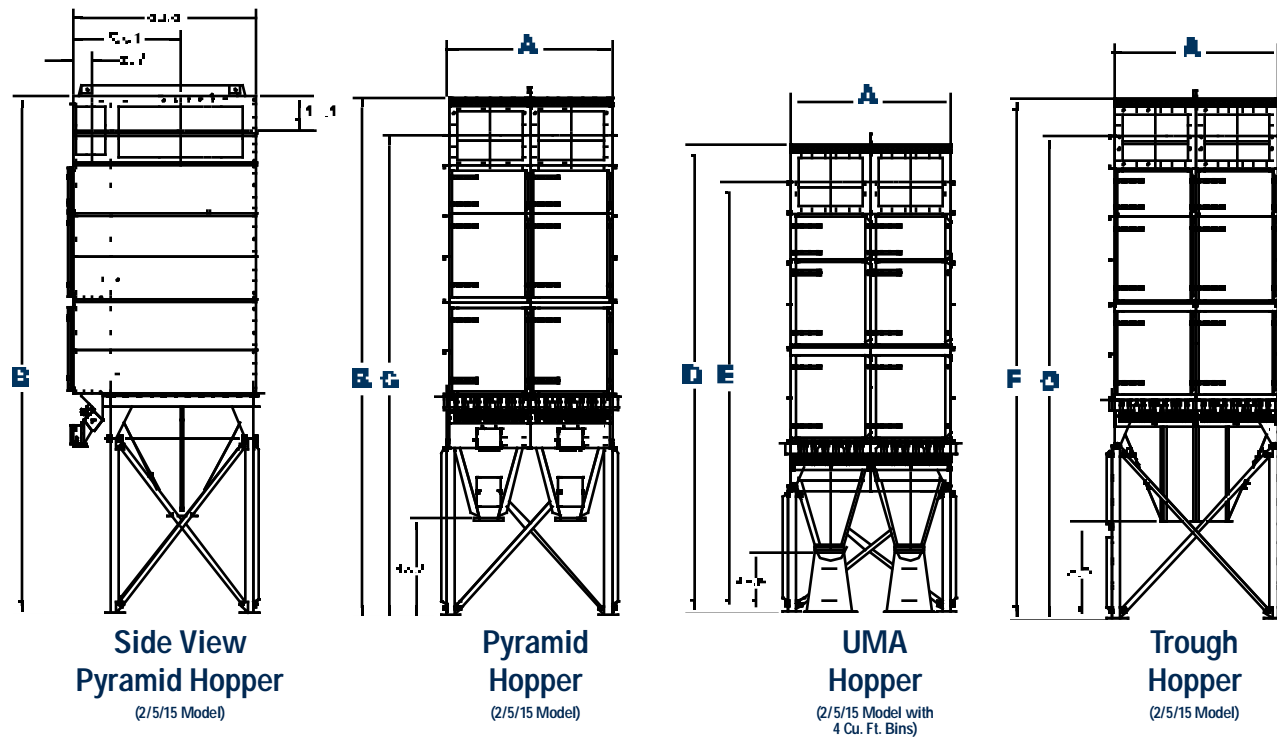
### Insertable Sizes & Operations



**Dalamatric Insertable** dust collectors are designed to handle high dust concentrations and filter velocities in bins, silos, bunkers and other storage vessels. Simply inserted into a storage vessel or silo, it provides continuous filtration of conveying or displaced air and maintains a high collection efficiency at constant system resistance. The DLMV collectors are available for a wide variety of applications in the handling, processing and storage of bulk materials and powders.

- Five configurations to suit most process applications
- Uses positive pressure of the conveying air or can be fan powered for pneumatic conveying applications
- Bags can be installed hanging vertically, horizontally or any angle in between
- Can be inserted into hood enclosures at belt transfer points, bucket elevator casings, ribbon blenders and receiving hoppers for clamshell unloaders
- Insertable approach reduces or eliminates ducting costs; minimized ducting can also result in reduced energy costs

## Cased Dimensions &amp; Specifications



DLMC Model	Cloth Area (ft²)	No. of Banks	No. of Tiers	No. of Bags	No. of Valves	Shipping Weight (lbs.)		
						With Pyramid Hopper	With Hopper for UMA 4 cu. ft. Bin	With Trough Hopper
1/2/15	323	1	2	20	10	2650	2475	N/A
1/3/15	485	1	3	30	10	2995	2820	N/A
1/4/15	645	1	4	40	10	3625	3450	N/A
2/2/15	645	2	2	40	20	4130	3920	3820
1/5/15	810	1	5	50	10	4110	4000	N/A
2/3/15	970	2	3	60	20	4880	4670	4580
1/7/15	1130	1	7	70	10	4960	4790	N/A
2/4/15	1290	2	4	80	20	6100	5880	5790
3/3/15	1454	3	3	90	30	6780	6510	6300
2/5/15	1620	2	5	100	20	6920	6710	6610
2/6/15	1938	2	6	120	20	7640	7420	7330
3/5/15	2423	3	5	150	30	9840	9570	9360
2/8/15	2584	2	8	160	20	9550	9330	9240
3/6/15	2907	3	6	180	30	10860	10590	10380
4/5/15	3230	4	5	200	40	13085	12720	12120
3/7/15	3392	3	7	210	30	12070	11795	11585
3/8/15	3876	3	8	240	30	14605	14335	14130
4/8/15	5168	4	8	320	40	17665	17300	16690

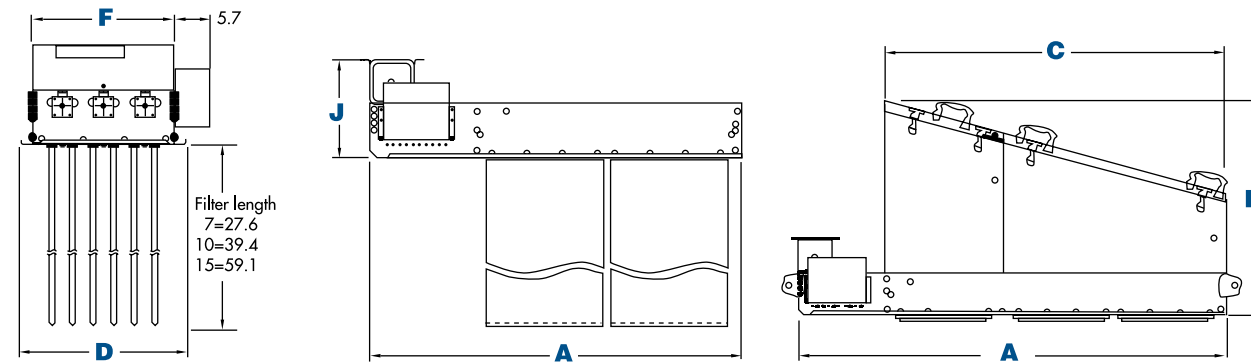
## Cased Dimensions &amp; Specifications

DLMC Model	Dimensions (inches)						
	A	B	Pyramid C	D	UMA E	F	Trough G
1/2/15	39.5	166.5	157.3	142.7	133.5	N/A	N/A
1/3/15	39.5	187.2	177.9	163.4	154.1	N/A	N/A
1/4/15	39.5	228.7	210.4	204.9	186.6	N/A	N/A
1/5/15	39.5	254.3	236.0	230.5	212.2	N/A	N/A
1/7/15	39.5	295.6	277.3	271.8	253.5	N/A	N/A
2/2/15	79.0	166.5	157.3	142.7	133.5	160.5	151.2
2/3/15	79.0	187.2	177.9	163.4	154.1	181.1	171.9
2/4/15	79.0	228.7	210.4	204.9	186.6	222.7	204.4
2/5/15	79.0	254.3	236.0	230.5	212.2	248.3	220.0
2/6/15	79.0	275.0	256.7	251.2	232.9	268.9	250.6
2/8/15	79.0	316.3	298.0	292.5	274.2	310.3	292.0
3/3/15	118.4	187.2	177.9	163.4	154.1	181.1	171.9
3/5/15	118.4	254.3	236.0	230.5	212.2	248.3	230.0
3/6/15	118.4	275.0	256.7	251.2	232.9	268.9	250.6
3/7/15	118.4	295.6	277.3	271.9	253.5	289.6	271.3
3/8/15	118.4	316.3	298.0	292.5	274.2	310.3	292.0
4/5/15	158.0	254.3	236.0	230.5	212.2	248.3	230.0
4/8/15	158.0	316.3	298.0	292.5	274.2	310.3	292.0

DLMC Operating Conditions	Standard	Optional
Seismic Rating (zone)	4	–
Wind Load Rating (mph)	100	–
Housing Rating ("wg)	0-20	21-45
Compressed Air Required (psig)	55-90	–
Temperature Range	15°F to 140°F	140°F to 400°F



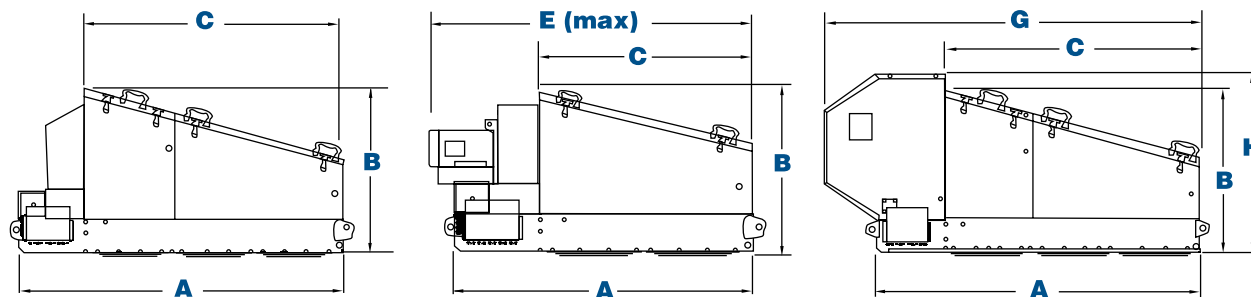
## Insertable Dimensions &amp; Specifications

**DLMV Type B**

Basic filter for pressure systems located indoors.

**DLMV Type H**

(Type B plus exit header)

Filter with exit header for connection to a fan or discharge ducting.  
The filter is weatherproof and suitable for indoor and outdoor application.**DLMV Type W**

(Type H plus weather cowl)

Filter with a weather cowl for pressure systems where the filter is located outdoors or exposed to adverse conditions.

**DLMV Type F**

(Type H plus integral fan)

Weatherproof filter fitted with an integral fan for negative pressure applications.

**DLMV Type FAD**

(Type F plus acoustic diffuser)

Weatherproof filter fitted with an integral fan and acoustic diffuser for quiet operation.

DLMV Model	No. of Bags	Dimensions (inches)								
		A	B	C	D	E	F	G	H	J
4/7, 6/10, 9/15	6	38.3	36.8	33.8	27.5	43.1	29.1	57.4	43.3	14.7
7/7, 10/10, 15/15	10	38.3	36.8	33.8	43.3	43.1	39.8	57.4	43.3	14.7
8/7, 12/10, 18/15	12	62.2	36.8	44.5	27.6	64.0	29.1	71.6	43.3	15.7
14/7, 20/10	20	62.3	36.8	44.5	43.3	67.0	39.8	71.7	43.3	15.8
30/15	20	62.3	37.6	44.5	43.3	68.4	39.8	71.7	43.3	15.8
21/7, 30/10, 45/15	30	85.9	42.9	68.1	43.3	93.1	39.8	100.0	46.8	15.8
60/15	40	112.2	42.9	88.8	43.3	113.3	39.8	120.7	46.8	15.8

## Insertable Dimensions &amp; Specifications

DLMV Model	Cloth Area (ft²)	4:1 cfm	6:1 cfm	8:1 cfm	No. of Valves	Fan	Motor (hp)	Type B	Shipping Weight (lbs.)			
									Type H	Type W	Type F	Type FAD
4/7	43	172	258	344	3	F1	1	231	320	331	430	523
6/10	64	256	384	512	3	F1	1	251	340	351	450	543
7/7	75	300	450	600	5	F1	1	353	474	485	584	688
						K3	2				595	699
8/7	86	344	516	688	6	F1	1	375	518	529	628	727
						K3	2				640	739
9/15	97	388	582	776	3	F1	1	273	362	373	472	565
						K3	2				483	576
10/10	108	432	648	864	5	F1	1	386	507	519	617	721
						K3	2				628	732
12/10	129	516	774	1032	6	K3	2	414	558	569	679	778
						K5	3				712	811
14/7	150	600	900	1200	5	K3	2	606	794	805	915	1025
						K5	3				948	1058
15/15	161	644	966	1288	5	K3	2	423	545	556	666	770
						K5	3				699	803
18/15	194	776	1164	1552	6	K3	2	459	602	613	723	822
						K5	3				756	855
						K7	5				833	932
20/10	215	860	1290	1720	5	K3	2	672	860	871	981	1091
						K5	3				1014	1124
						K7	5				1091	1201
21/7	226	904	1356	1808	15	K3	2	794	1058	1080	1179	1307
						K5	3				1213	1341
						K7	5				1290	1418
30/10	323	1292	1938	2584	15	K5	3	893	1157	1179	1312	1440
						K7	5				1389	1517
						K10	7.5				1561	1689
30/15	323	1292	1938	2584	10	K5	3	750	935	946	1089	1199
						K7	5				1168	1278
						K10	7.5				1321	1431
45/15	484	1936	2904	3872	15	K7	5	1003	1268	1290	1499	1627
						K10	7.5				1671	1799
						K11	10				1758	1886
60/15	646	2584	3876	5168	20	K11	10	1323	1878	1900	2374	2506

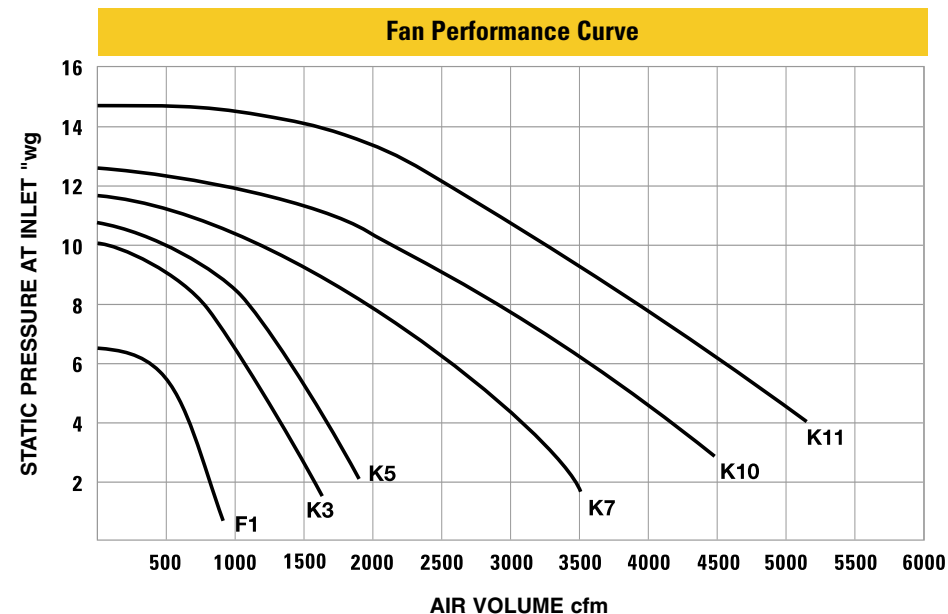
DLMV Operating Conditions	Standard	Optional
Pressure Limits	Type B, W and H: -16"wg Type F: As fan performance curves from shut-off to ambient pressure	
Compressed Air Required (psig)	65-90	
Temperature Range	14°F to 140°F	140°F to 250°F (not Type F)



## Insertable Performance Selections

*To select the most suitable fan for your applications*

- 1) Determine the air volume flow (cfm) needed to give effective venting and dust control
- 2) Estimate pressure or suction ("wg) in the housing in which the dust filter is inserted
- 3) Assess the operational pressure drop ("wg) across the clean side and dirty side of the filtering element – usually between 2 to 4 "wg
- 4) The sum of 2 and 3 gives the pressure ("wg) required for fan selection purposes
- 5) Consult graph for fan performance available



## Insertable Weighted Sound Pressure Levels

All readings were taken in semi-reverberant surroundings 3'3" radius from the equipment housing and 5'3" above base level, using a precision sound level meter and octave filter.

	F1 (1 hp)	K3 (2 hp)	K5 (3 hp)	K7 (5 hp)	K10 (7.5 hp)	K11 (10 hp)
With acoustic diffuser*	76 dB(A)	73 dB(A)	74 dB(A)	76 dB(A)	79 dB(A)**	84 dB(A)
Without acoustic diffuser	91 dB(A)	89 dB(A)	92 dB(A)	93 dB(A)	94 dB(A)	97 dB(A)

Noise measurements of installed equipment may vary due to site conditions.

\*These measurements refer to standard outlet position.

\*\*Estimated data.

## Standard Features & Options

### Standard Features for DLMC:

- Factory-Installed 16 oz. Scrim-Supported, Singed Polyester Filter Bags
- Standard Leg Packs Meet Seismic Zone 4 and 100 mph Requirements
- Trough Hopper, UMA Hopper, or Pyramid Hopper
- Solid-State Control Panels and Valves Mounted in a UL®\* Type 4 Enclosure
- 5-Year Warranty

### Equipment Options for DLMC:

- Antistatic Filter Bags
- Variety of Bag Media Options
- Stainless-Steel Construction
- NEMA 9 Electrical Enclosure
- High Temperature Modifications up to 400° F
- Magnehelic®\*\* Gauge
- Photohelic®\*\* Gauge
- Torit Delta P Controller
- Moisture Separator and Pressure Regulator Package
- Quick-Release Filter Clamps
- Ladder, Cage and Platform Assemblies that Meet OSHA Safety Guidelines
- Rear Dirty Air Plenum Access Door
- Explosion Relief Vents
- Sprinklers

### Standard Features for DLMV:

- 16 oz. Scrim-Supported, Singed Polyester Filter Bags
- Solid-State Control Panels and Valves Mounted in a UL®\* Type 4 Enclosure
- 5-Year Warranty

### Equipment Options for DLMV:

- Antistatic Filter Bags
- Variety of Bag Media Options
- Acoustic Diffuser (Silencer)
- Stainless-Steel Construction
- NEMA 9 Electrical Enclosure
- High Temperature Modifications up to 250° F
- Magnehelic®\*\* Gauge
- Photohelic®\*\* Gauge
- Torit Delta P Controller
- Moisture Separator and Pressure Regulator Package
- Quick-Release Filter Clamps
- Explosion-Proof Motors
- Vertical or Horizontal Upstands

\* UL is a registered trademark of Underwriter Laboratories, Inc.

\*\* Magnehelic and Photohelic are registered trademarks of Dwyer Instruments, Inc.

Information contained in this document is subject to change without notice.

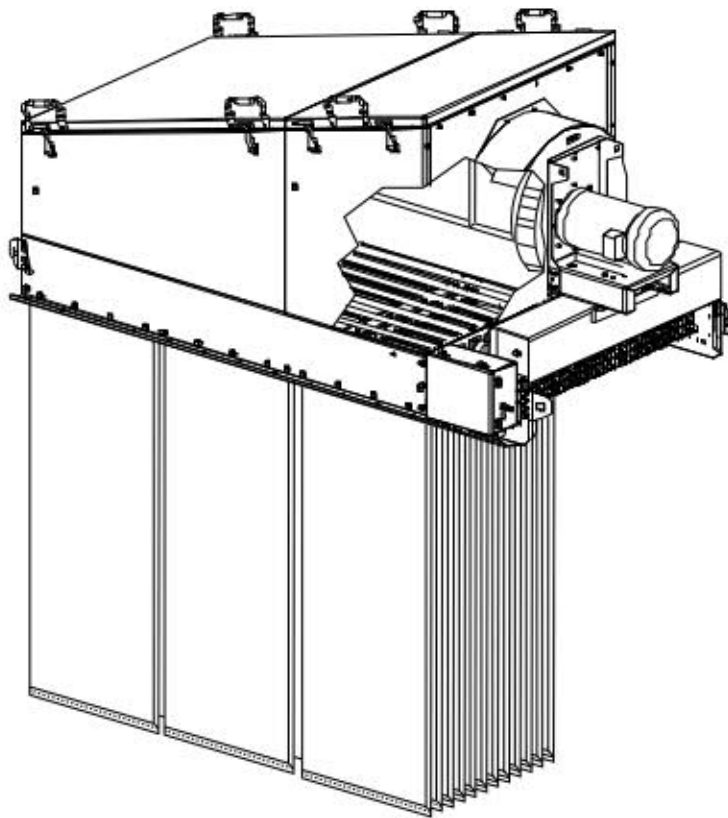


## **Dalamatic® Insertable**

DLMV 4/7, 7/7, 8/7, 14/7, 21/7, 6/10, 10/10, 12/10, 20/10, 30/10,  
9/15, 15/15, 18/15, 30/15, 45/15, 60/15

## **Installation and Operation Manual**

Installation, Operation, and Service Information



This manual is property of the owner. Leave with the collector when set-up and start-up are complete. Donaldson Company reserves the right to change design and specifications without prior notice.

Illustrations are for reference only as actual product may vary.



**This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.**

English  
Master Language

IOM 7592601 (ENG)  
Revision 7

**⚠ WARNING**

Process owners/operators have important responsibilities relating to combustible hazards. Process owners/operators must determine whether their process creates combustible dust, fume, or mist. If combustible dust, fume, or mist is generated, process owners/operators should at a minimum:

- Comply with all applicable codes and standards. Among other considerations, current NFPA standards require owners/operators whose processes involve potentially combustible materials to have a current Hazard Analysis, which can serve as the foundation for their process hazard mitigation strategies.
- Prevent all ignition sources from entering any dust collection equipment.
- Design, select, and implement fire and explosion mitigation, suppression, and isolation strategies that are appropriate for the risks associated with their application.
- Develop and implement maintenance work practices to maintain a safe operating environment, ensuring that combustible dust, fume, or mist does not accumulate within the plant.

Donaldson recommends process owners/operators consult with experts to insure each of these responsibilities are met.

As a manufacturer and supplier of Industrial Filtration Products, Donaldson can assist process owners/operators in the selection of filtration technologies. However, process owners/operators retain all responsibility for the suitability of fire and explosion hazard mitigation, suppression, and isolation strategies. Donaldson assumes no responsibility or liability for the suitability of any fire and/or explosion mitigation strategy, or any items incorporated into a collector as part of an owner/operators hazard mitigation strategy.

Improper operation of a dust control system may contribute to conditions in the work area or facility that could result in severe personal injury and product or property damage. Check that all collection equipment is properly selected and sized for the intended use.

**DO NOT** operate this equipment until you have read and understand the instruction warnings in the Installation and Operations Manual. For a replacement manual, contact Donaldson Torit.

This manual contains specific precautionary statements relative to worker safety. Read thoroughly and comply as directed. Discuss the use and application of this equipment with a Donaldson Torit representative. Instruct all personnel on safe use and maintenance procedures.

**Data Sheet**

Model Number _____	Serial Number _____
Ship Date _____	Installation Date _____
Customer Name _____	
Address _____	
_____	
Filter Type _____	
Accessories _____	
Other _____	

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Magnehelic® and Photohelic® are registered trademarks of Dwyer Instruments, Inc.

### **DANGER**

**DANGER** indicates a hazardous situation which, if not avoided, will result in death or serious injury.

### **WARNING**

**WARNING** indicates a hazardous situation which, if not avoided, could result in death or serious injury.

### **CAUTION**

**CAUTION**, used with the safety alert symbol, indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

### **NOTICE**

**NOTICE** is used to address practices not related to personal injury that may result in damage to equipment.



## Description

The Dalamatric Model DLMV Insertable dust collectors are continuous-duty collectors with bag-style filters designed to handle known quantities of dust. Primarily installed in storage vessels or silos, they provide continuous filtration and maintain high collection efficiency at constant system resistance. Variations are available for pneumatic conveying operations where high dust concentrations of raw materials and particulate products are found. Continuous duty means no downtime. The filters are pulse-cleaned one at a time without turning the collector off. Standard sizes range from 43 to 645 sq ft of filter area and feature either a Delta P or Delta P Plus controller to control the filter cleaning operation.

## Purpose and Intended Use



Misuse or modification may result in severe personal injury and/or property damage.

Do not misuse or modify.

There are four configurations of the DLMV.

- Type B is for indoor applications where filtered air can simply be released back into the ambient air.
- Type H is for indoor applications where filtered air must be ducted outdoors or to another location or where a remote fan will be used to draw air through the collector.
- Type W adds a weather cowl to the Type H configuration and is for outdoor applications where filters must be protected from the weather and a fan is not required.
- Type F is for indoor and outdoor applications where a fan is required to draw air through the filter bags. The fan is included in this configuration.

Dalamatric Insertables can be integrated with process machinery requiring dust control such as fluid bed reactors, mixers, blenders, mills, and crushers. Some typical applications include powder paint booths and automatic bag-slitting machines. The DLMV is commonly used in the chemical, mineral, food, plastic, metal compounds, and pharmaceutical industries. With custom modifications, the DLMV is suitable for high-temperature applications.

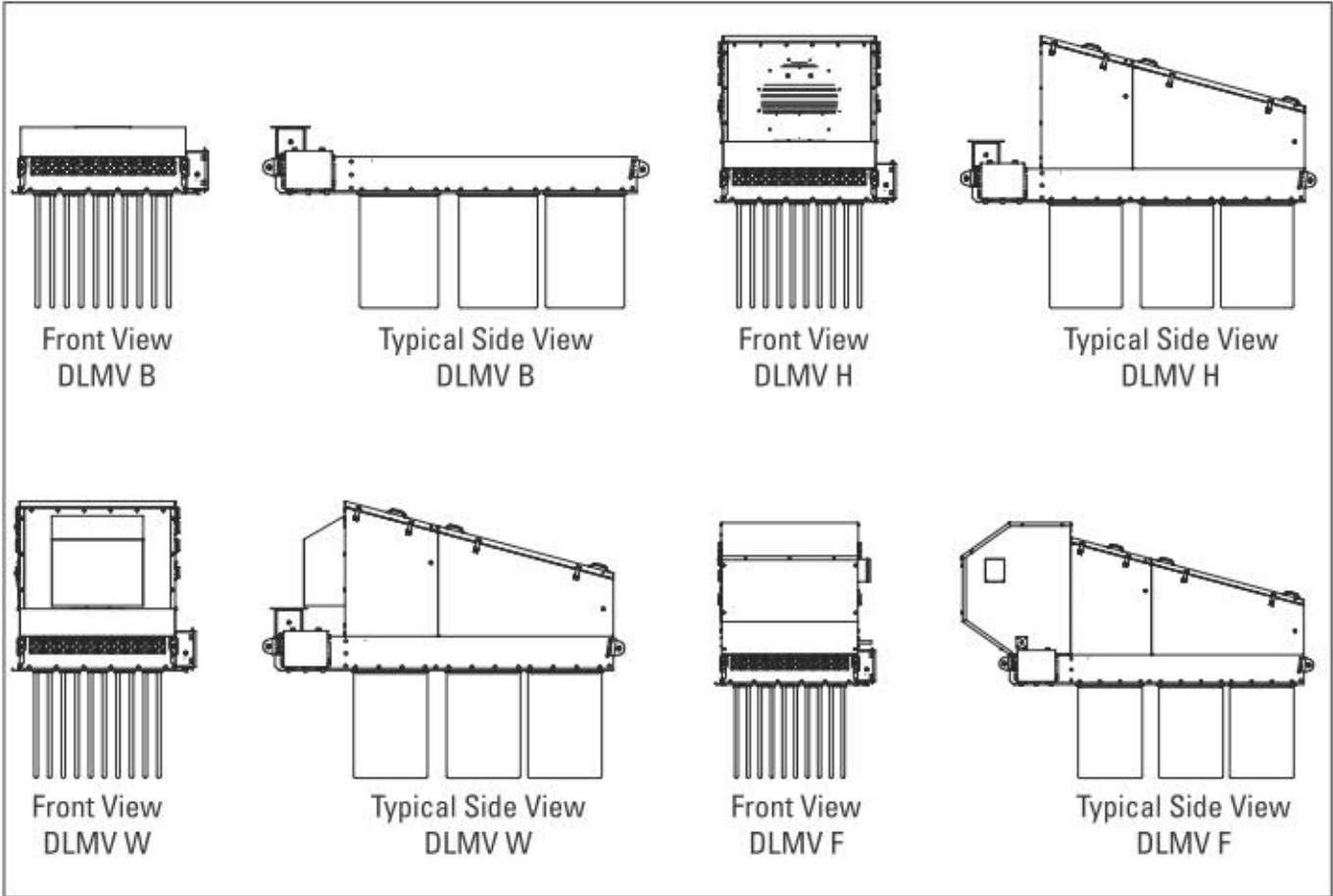


Combustible materials such as buffing lint, paper, wood, metal dusts, weld fume, or flammable coolants or solvents represent potential fire and/or explosion hazards. Use special care when selecting, installing, and operating all dust, fume, or mist collection equipment when such combustible materials may be present in order to protect workers and property from serious injury or damage due to a fire and/or explosion.

Consult and comply with all National and Local Codes related to fire and/or explosion properties of combustible materials when determining the location and operation of all dust, fume, or mist collection equipment.

Standard Donaldson Torit equipment is not equipped with fire extinguishing or explosion protection systems.

# Rating and Specification Information



## All Collectors:

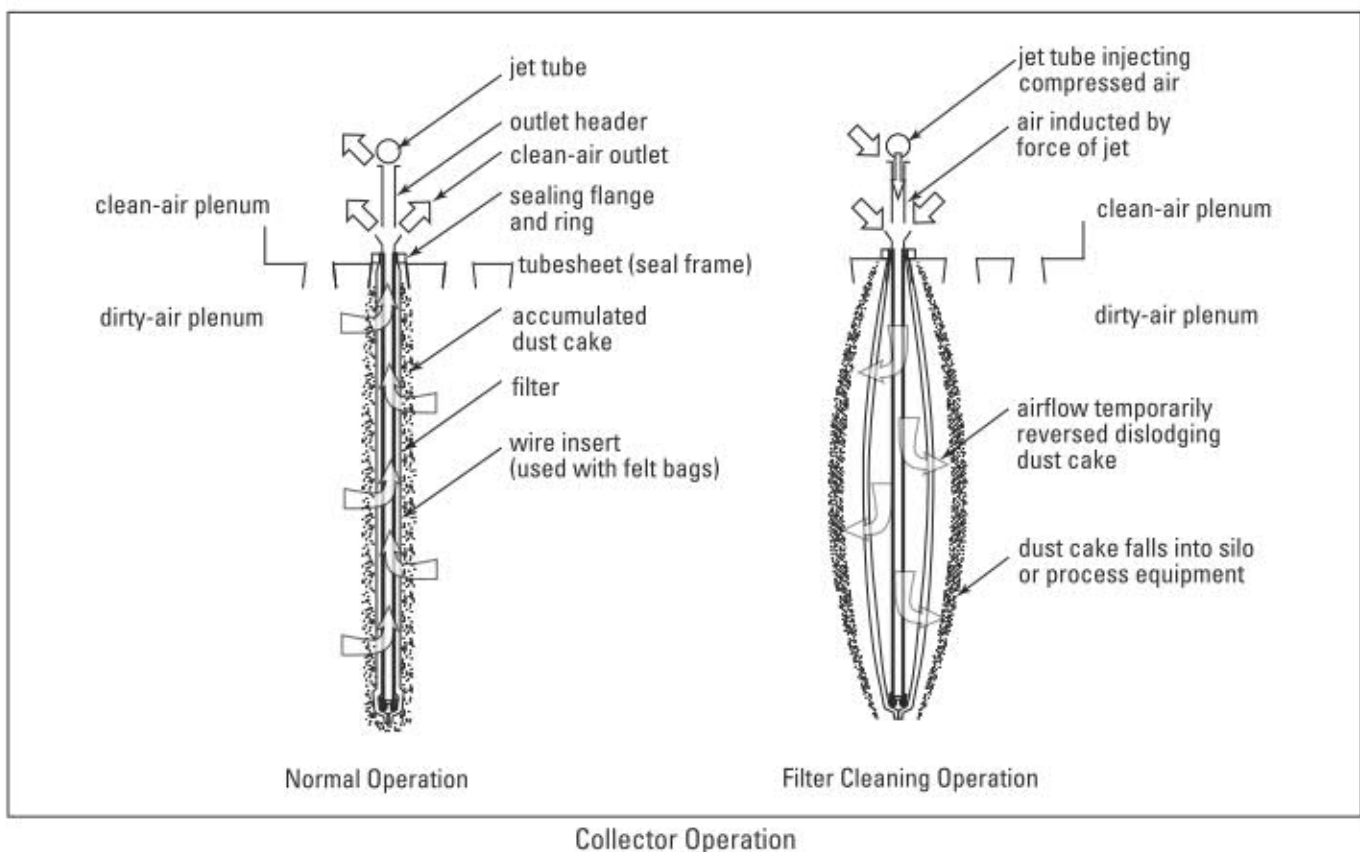
Compressed air supply, psig ..... 90-100  
Housing rating, inches water gauge ..... +/-20  
Control power ..... 120-Volt 50/60 Hz

\*If unit was supplied with a Record Drawing, the specifications on the drawing will supersede the standard specifications above.

## Operation

During normal operation, dust-laden air is drawn to the filters. The velocity is reduced and natural pre-separation, caused by the effects of gravity, takes place. Fine particles collect on the outside surface of the filter and clean, filtered air passes to the center of the filter and discharges through the clean-air outlet.

Filter cleaning is completed using pulse-jet technology. A jet tube positioned over each filter distributes a pulse of compressed air through the filter. As the compressed air enters the filter, airflow is temporarily reversed dislodging the dust cake formed on the outside of the filter. The dust cake falls back into the silo or process equipment.





## Inspection on Arrival

1. Inspect collector upon delivery.
2. Report any damage to the delivery carrier.
3. Request a written inspection report from the Claims Inspector to substantiate any damage claim.
4. File claims with the delivery carrier.
5. Compare collector received with description of product ordered.
6. Report incomplete shipments to the delivery carrier and your Donaldson Torit representative.
7. Remove crates and shipping straps. Remove loose components and accessory packages before lifting collector from truck.
8. Check for hardware that may have loosened during shipping.
9. Use caution removing temporary covers.

## Installation Codes and Procedures

### CAUTION

Codes may regulate recirculating filtered air in your facility.

Consult with the appropriate authorities having jurisdiction to ensure compliance with all national and local codes regarding recirculating filtered air.

Safe and efficient operation of the collector depends on proper installation.

Authorities with jurisdiction should be consulted before installing to verify local codes and installation procedures. In the absence of such codes, install collector according to the National Electric Code, NFPA No. 70-latest edition and NFPA 91 (NFPA 654 if combustible dust is present).

A qualified installation and service agent must complete installation and service of this equipment.

All shipping materials, including shipping covers, must be removed from the collector prior to or during collector installation.

### NOTICE

Failure to remove shipping materials from the collector will compromise collector performance.

Inspect collector to ensure all hardware is properly installed and tight prior to operating collector.

## Installation

### WARNING

Use proper equipment and adopt all safety precautions needed for servicing equipment.

Electrical service or maintenance work must be performed by a qualified electrician and comply with all applicable national and local codes.

Turn power off and lock out electrical power sources before performing service or maintenance work.

Do not install in classified hazardous atmospheres without an enclosure rated for the application.

Turn compressed air supply OFF, bleed and lock out lines before performing service or maintenance work.

### CAUTION

Site selection must account for wind, seismic zone, and other load conditions when selecting the location for collectors.

Codes may regulate acceptable locations for installing dust collectors. Consult with the appropriate authorities having jurisdiction to ensure compliance with all national and local codes regarding dust collector installation.

Collectors must be anchored in a manner consistent with local code requirements. Anchors must be sufficient to support dead, live, seismic, and other anticipated loads.

Consult a qualified engineer for final selection of anchorage.

### NOTICE

Do not set compressed-air pressure above 100-psig as component damage can occur.

All compressed air components must be sized to meet the system requirements of 90-100-psig supply pressure.

The compressed-air supply must be oil and moisture free. Contamination in the compressed air used to clean filters will result in poor cleaning, cleaning valve failure, or poor collector performance.

Purge compressed air lines to remove debris before connecting to the collector's compressed air manifold.



The collector is suitable for either indoor or outdoor installations. Reference the Rating and Specification Information.

If collector is to be located outdoors, an appropriate exhaust and remote electrical controls may be necessary.

## Foundations or Support Framing

Prepare the foundation or support framing in the selected location. Foundation or support framing must comply with local code requirements and may require engineering.

Foundation and support framing must be capable of supporting dead, live, wind, seismic and other applicable loads. Consult a qualified engineer for final selection of foundation or support framing.

## Collector Location

### WARNING

Donaldson Torit equipment is not designed to support site installed ducts, interconnecting piping, or electrical services. All ducts, piping, or electrical services must be adequately supported to prevent severe personal injury and/or property damage.

When hazardous conditions or materials are present, consult with local authorities for the proper location of the collector.

### CAUTION

Dust collection equipment may reach peak sound pressure levels above 80 dB (A). Noise levels should be considered when selecting collector location.

Locate the collector to ensure easy access to electrical and compressed air connections, to simplify solids collection container handling and routine maintenance, and to ensure the straightest inlet and outlet ducts.

## Site Selection

This collector can be located on a foundation or structural framing.

Provide clearance from heat sources and avoid any interference with utilities when selecting the location.

The collector can be located in the top of storage silos and bins, or integrated into hoods for material handling equipment such as belt conveyors and bucket elevators or process equipment such as blenders and crushers.

## Rigging Instructions

### Suggested Tools & Equipment

Clevis Pins and Clamps	Lifting Slings
Crane or Forklift	Pipe Sealant
Drift Pins	Pipe Wrenches
Drill and Drill Bits	Screwdrivers
End Wrenches	Socket Wrenches
Adjustable Wrench	Spreader Bars
Torque Wrench (inch/lbs, 9/16-in Socket)	

## Hoisting Information

### WARNING

Failure to lift the collector correctly can result in severe personal injury and/or property damage.

Use appropriate lifting equipment and adopt all safety precautions needed for moving and handling the equipment.

A crane or forklift is recommended for unloading, assembly, and installation of the collector.

Location must be clear of all obstructions, such as utility lines or roof overhang.

Use all lifting points provided.

Use clevis connectors, not hooks, on lifting slings.

Use spreader bars to prevent damage to collector's casing.

Check the Specification Control drawing for weight and dimensions of the collector and components to ensure adequate crane capacity.

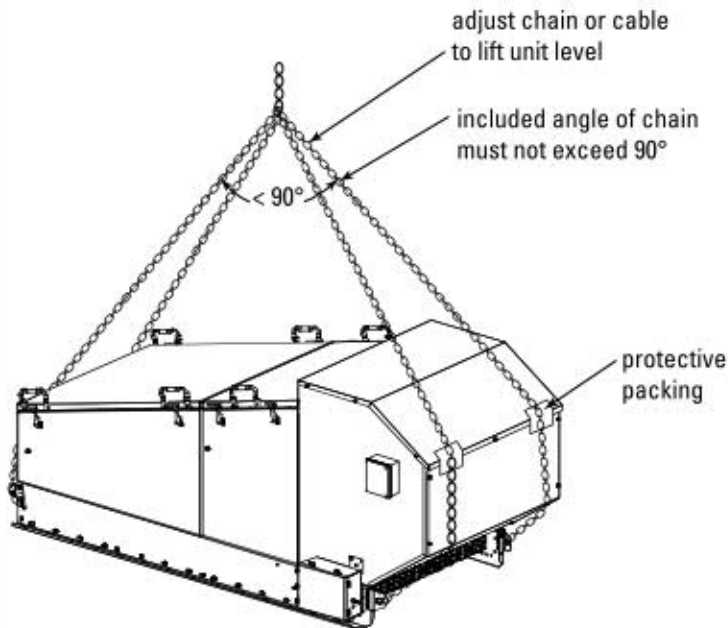
Allow only qualified crane or forklift operators to lift the equipment.

Refer to applicable OSHA regulations and local codes when using cranes, forklifts, and other lifting equipment.

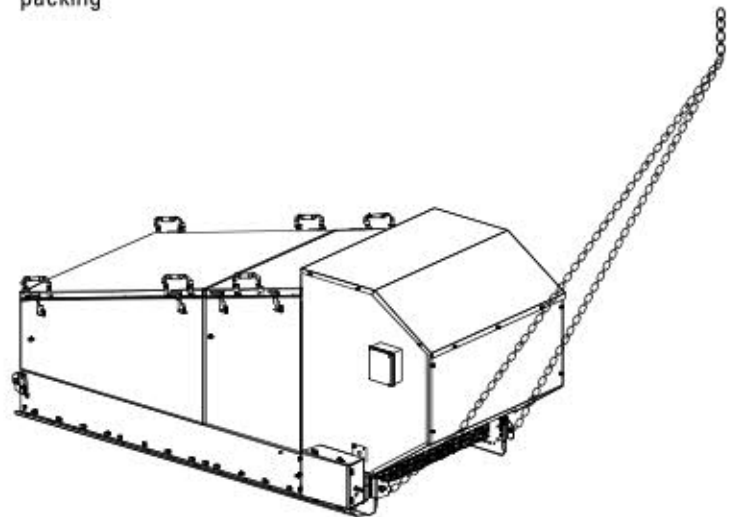
Lift collector and accessories separately and assemble after collector is in place.

Use drift pins to align holes in section flanges during assembly.

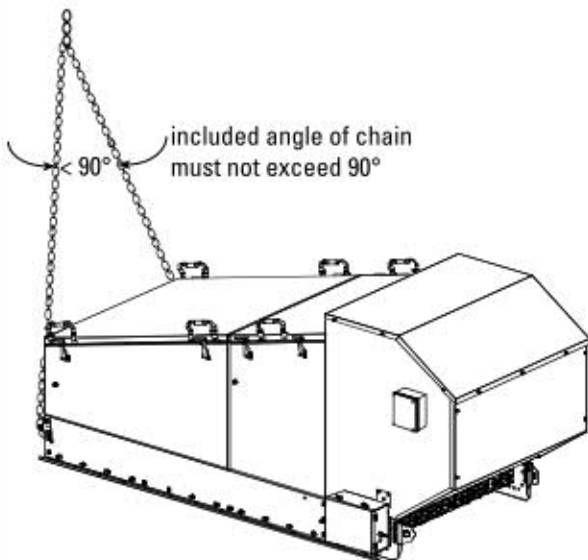
## Typical Installation



Four-Point Lift for Vertical Installation



Two-Point Lift for Horizontal Installation, Manifold Up



Two-Point Lift for Horizontal Installation, Manifold Down

Note: Horizontal installations are normally placed manifold up for service and maintenance access. However, if headroom is restricted, they may be placed manifold down.

Typical Installation

## Standard Equipment

Dalamatic Insertable dust collectors are delivered partially assembled. Collector installation, filter installation, compressed air, and electrical connections are completed at the job site.

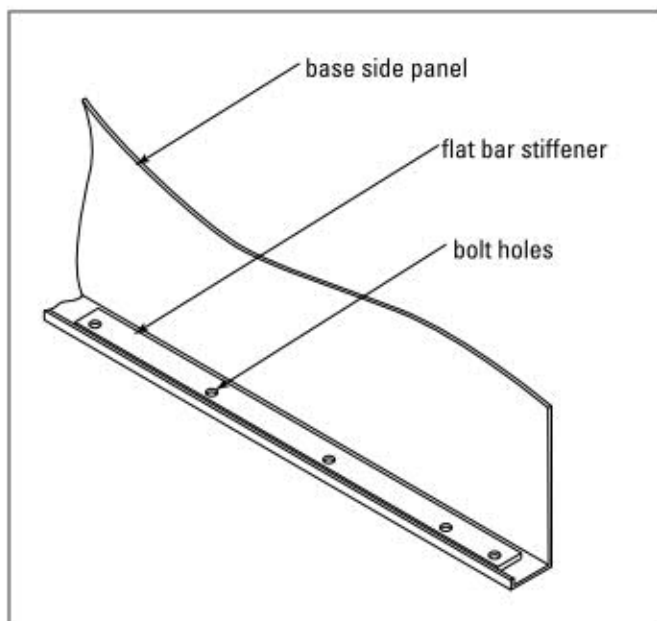
### Collector Installation

**Note:** Compare the position and spacing of the bolt pattern on the collector's mounting flange to the bolt pattern on the mounting surface.

1. Open the header cover and remove the components shipped loose inside.
2. Apply two strips of 1/4-in diameter rope-type sealant or caulk to the mounting surface: one toward the inside of the bolt pattern and one toward the outside of the bolt pattern.
3. Lift collector into position over mounting surface and lower slowly.
4. Use drift pins to align holes.

**Note:** Install flat bar stiffeners, if equipped. See Optional Flat Bar Stiffener Installation.

5. Secure with bolts, washers, and hex nuts supplied. Tighten to form an airtight seal.



Optional Flat Bar Stiffener Installation

## Compressed Air Installation

### **WARNING**

Turn compressed air supply OFF, bleed and lock out lines before performing service or maintenance work.

A safety exhaust valve should be used to isolate the compressed air supply. The safety exhaust valve should completely exhaust pressure in the collector manifolds when closed, should be capable of being interlocked with fire or explosion mitigation equipment and should include provisions to allow closed-position locking.

### **NOTICE**

Do not set compressed-air pressure above 100-psig as component damage can occur.

All compressed air components must be sized to meet the system requirements of 90-100-psig supply pressure.

Compressed air pressure must be set to the pressure listed in the Compressed Air Requirements table to ensure proper operation.

The compressed-air supply must be oil and moisture free. Contamination in the compressed air used to clean filters will result in poor cleaning, cleaning valve failure, or poor collector performance.

Purge compressed-air lines to remove debris before connecting to the collector's compressed-air manifold.

1. Remove the plastic pipe plug from the collector's air manifold and connect the compressed-air supply lines. Use thread-sealing tape or pipe sealant on all compressed-air connections.
2. Install a customer-supplied shut-off valve, bleed-type regulator with gauge, filter, and automatic condensate valve in the compressed-air supply line.
3. Set compressed-air supply pressure to a level suitable for the filters (90-psig). The pulse-cleaning controls are factory set to clean one or more filters every 10-seconds during a cleaning cycle.



## Electrical Wiring

### **WARNING**

Electrical installation, service, or maintenance work must be performed by a qualified electrician and comply with all applicable national and local codes.

Turn power off and lock out electrical power sources before performing service or maintenance work.

Do not install in classified hazardous atmospheres without an enclosure rated for the application.

All electrical wiring and connections, including electrical grounding, should be made in accordance with the National Electric Code (NFPA No. 70-latest edition).

Check local ordinances for additional requirements that apply.

The appropriate wiring schematic and electrical rating must be used. See collector's rating plate for required voltage.

An electric disconnect switch having adequate amp capacity shall be installed in accordance with Part IX, Article 430 of the National Electrical Code (NFPA No. 70-latest edition). Check collector's rating plate for voltage and amperage ratings.

Refer to the wiring diagram for the number of wires required for main power wiring and remote wiring.

## Compressed Air Requirements

Model	Compressed Air Pressure*	Pulse Duration, millisecond	Pipe Diameter, inches***
DLMV 4/7, 6/10 and 9/15	65-psig	200	1/2
DLMV 7/7, 10/10 and 15/15	65-psig	200	1/2
DLMV 8/7, 12/10 and 18/15	90-psig	200	1/2
DLMV 14/7 and 20/10,	90-psig	200	1/2
at 12-second intervals*			
DLMV 21/7 and 30/10	75-psig	60	1/2
DLMV 30/15	65-psig	110	1/2
DLMV 45/15	75-psig	110	1/2
DLMV 60/15	90-psig	110	1/2

\* Normal operating pressure

\*\* Recommended initial setting

\*\*\* Up to 100 ft

## Solid-State Timer Installation

### **WARNING**

Electrical installation, service or maintenance work during installation must be performed by a qualified electrician and comply with all applicable national and local codes.

Turn power off and lock out electrical power sources before performing installation, service, or maintenance work.

Do not install in classified hazardous atmospheres without an enclosure rated for the application.

The solid-state timer is used to control the filter cleaning system. Available options include 3, 6, 10, 20, or 32-pin solenoid valve controls.

1. Using the wiring diagram supplied, wire the starter, solid-state timer and solenoid valves. Use appropriate wire gauge for rated amp load as specified by local codes.
2. Plug the program lug into the pin that corresponds with the number of solenoid valves controlled.
3. With power supply ON, check the operation of the timer and valves. The valves should open and close sequentially at factory set 10-second intervals.
4. If a gauge or similar device is used to control the solid-state timer, the jumper on the pressure switch portion of the timer should be removed. The solenoid valves will then pulse only when the differential pressure reaches the high-pressure setpoint. The valves will continue to pulse until the low-pressure setpoint is reached.

### **NOTICE**

The solid-state timer voltage must match the voltage of the rating of the timer provided (typically 120VAC).

Do not mount the solid-state timer directly to the collector as mechanical vibration can damage the timer.

## Solenoid Connection

The collector is equipped with electric solenoid valves (typically 120V) that controls the pulse-cleaning valves, which in turn clean the filters.

Solenoid enclosures are mounted near or on the collector's compressed-air manifold.

Wire the solenoids to the solid-state timer following the wiring diagram supplied with the collector. Filter life and cleaning operation will be affected if not wired correctly.

## Timer and Solenoid Specifications

Power to the solid-state timer is supplied to Terminals L1 and L2, which are intended to operate in parallel with the fan starter's low-voltage coil. On fan start-up, power is supplied to the timer and the preset OFF time is initiated. At the end of the OFF time, the timer energizes the corresponding solenoid valve to provide the ON time cleaning pulse for one diaphragm valve and then steps to the next until all filters have been cleaned.

To pulse when the fan is OFF, install a toggle switch as shown on the Solid-State Timer Wiring Diagram. When the toggle switch is ON, the timer receives power and energizes the solenoid valves' pulse-cleaning operation even though the fan is turned OFF.

**Input**  
105-135V/50-60Hz/1Ph

**Output Solenoids**  
The load is carried and turned ON and OFF by the 200 watt maximum-load-per-output solid-state switch.

**Pulse ON Time**  
Factory set at 100-milliseconds, or 1/10-second.

**NOTICE**

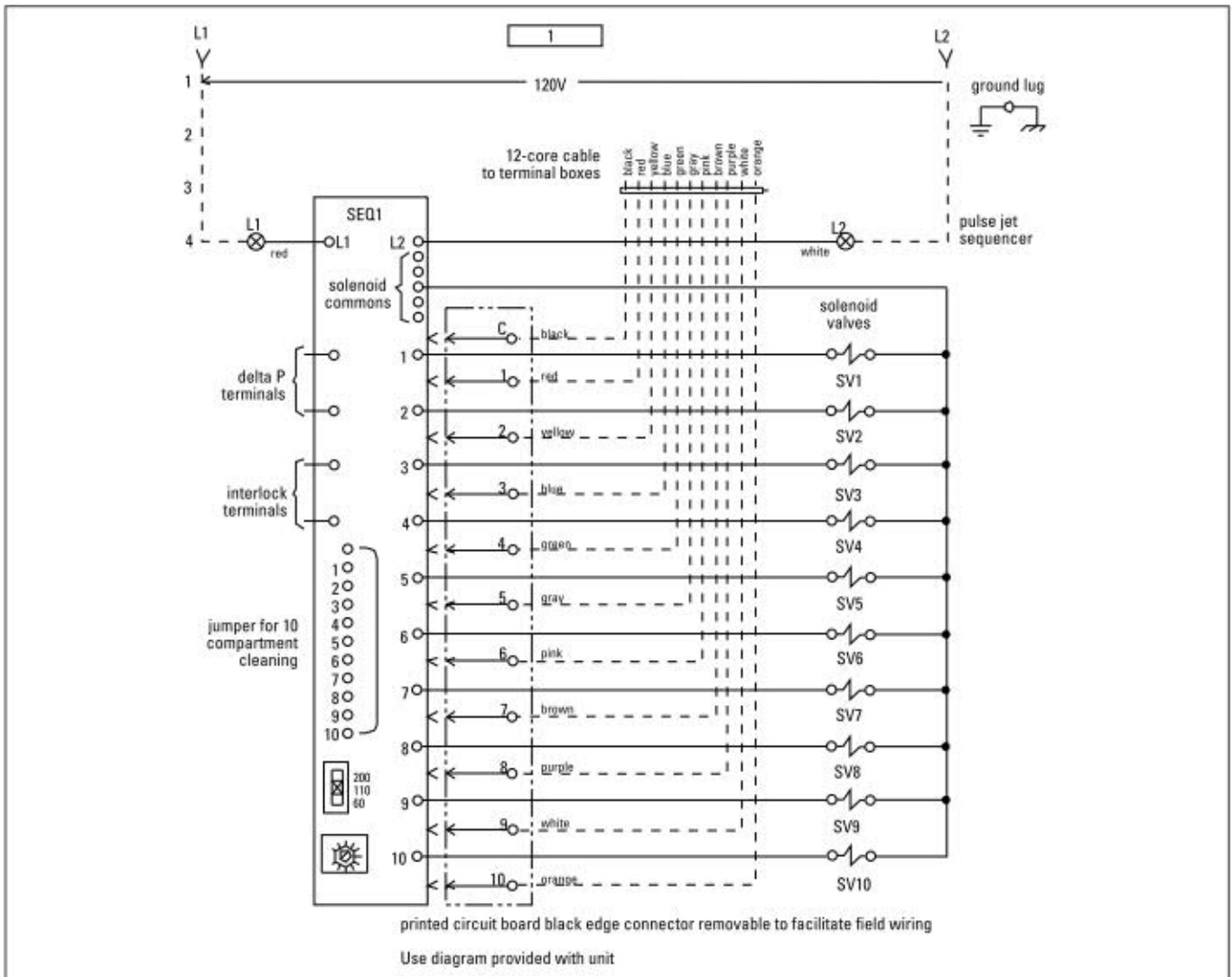
Do not adjust pulse ON time unless the proper test equipment is available. Too much or too little ON time can cause shortened filter life.

**Pulse OFF Time**  
Factory set at 10-seconds, adjustable from 1.5-sec minimum to maximum 30-seconds.

**Operating Temperature Range**  
-20° F to 130° F

**Transient Voltage Protection**  
50 kW transient volts for 20-millisecond duration once every 20 seconds, 1% duty cycle.

**Solenoid Valves**  
115-Volt at 19.7 watts each



Solid-State Timer Typical Wiring Diagram

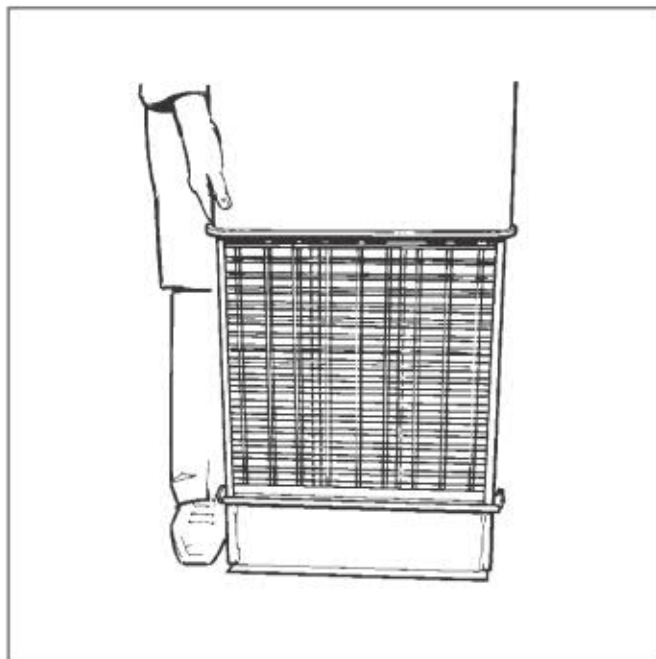


## Filter Bag Installation

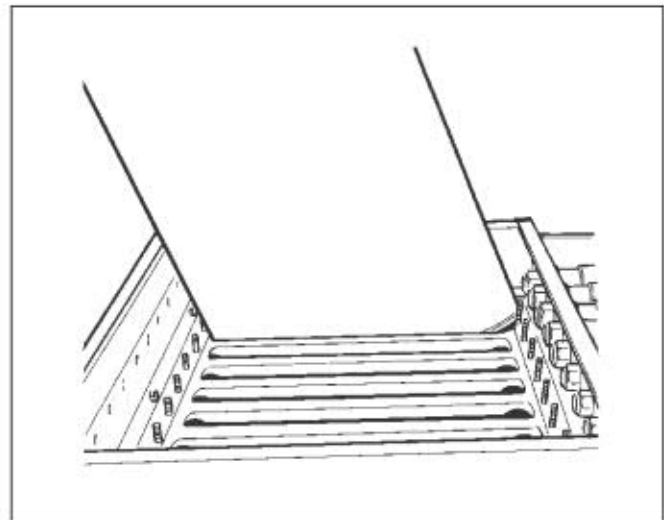
1. Remove header cover, if equipped.
2. Remove jet tubes and set aside. Cover the openings to the diaphragm valves.
3. Slide the filter bag over the wire support frame shown in Filter Bag Assembly. Slide bag carefully until top of bag is tight against the support frame flange.
4. Starting at one side of the collector, place a filter bag assembly in a seal frame slot as shown in Filter Bag Installation.
5. Install a second filter bag assembly adjacent to the prior filter bag assembly.
6. Position clamps and tighten using a deep well socket and extension. Do not overtighten. Maximum recommended torque is 20 ft/lb. See Clamps and Inserts.

Note: If filter bag assemblies are mounted horizontally, tighten bottom clamp first.

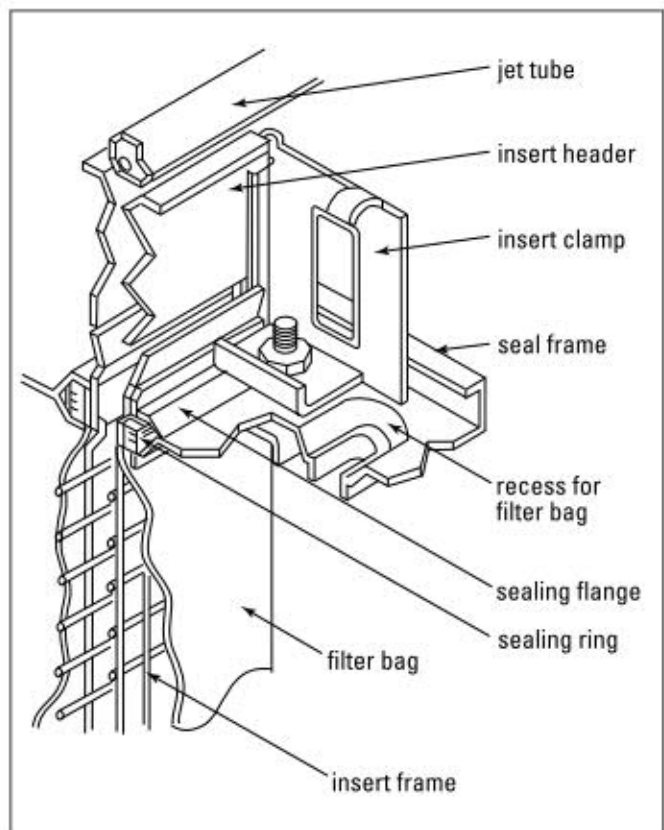
7. Repeat steps 3-6 to install all bags.
8. Replace jet tubes with the open end pressed firmly into its locator and the orifices directed toward the filter bag assemblies. See Jet Tube Installation.



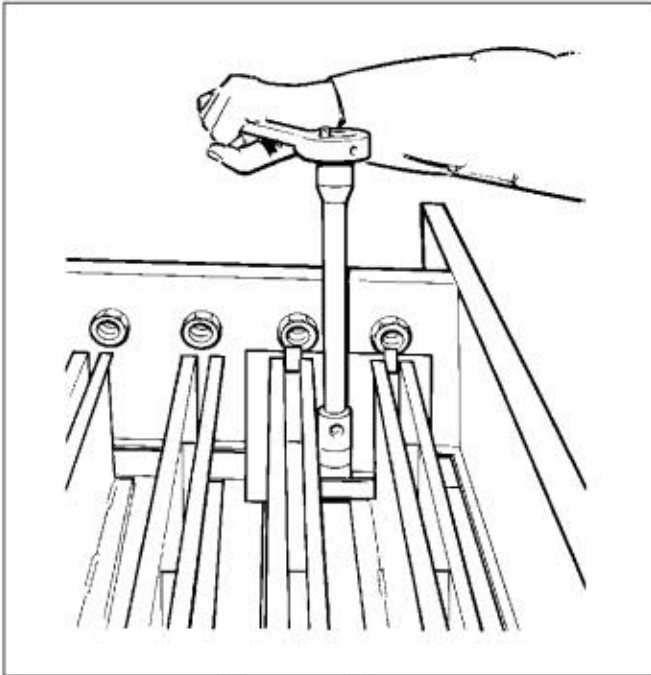
Filter Bag Assembly



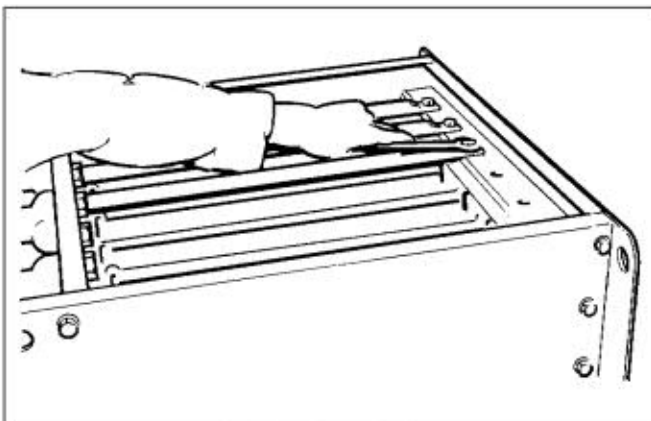
Filter Bag Installation



Filter Bag Detail



Clamps and Inserts



Jet Tube Installation



## Helix Tube Filter Installation

1. Remove header cover, if equipped.
2. Remove jet tubes and set aside. Cover the openings to the diaphragm valves.
3. Remove the hex nuts securing the insert clamps. Remove the clamps and set aside.
4. Starting on one side of the collector, place a helix tube filter in a seal frame slot as shown in Helix Tube Filter Installation.

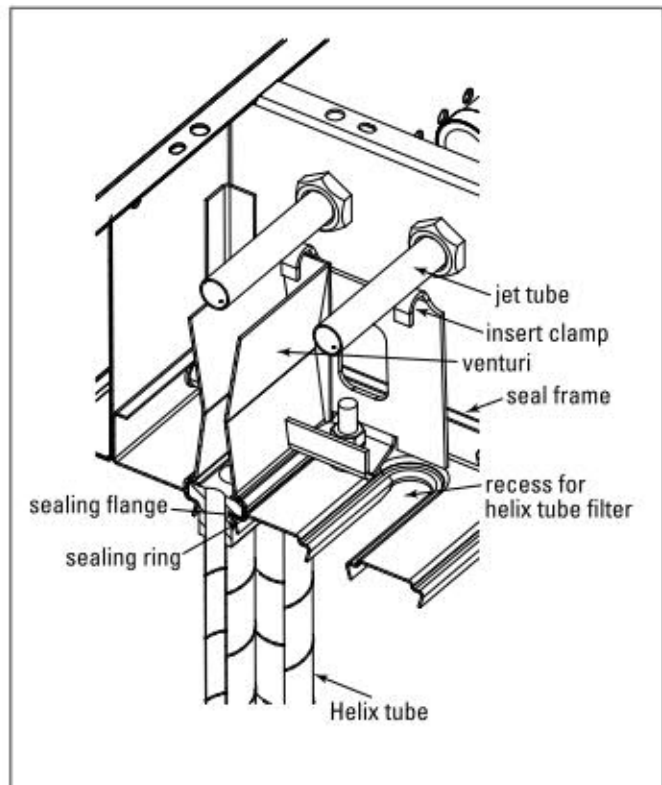
### NOTICE

Be careful to not scrape the filters when slipping them through the seal frame.

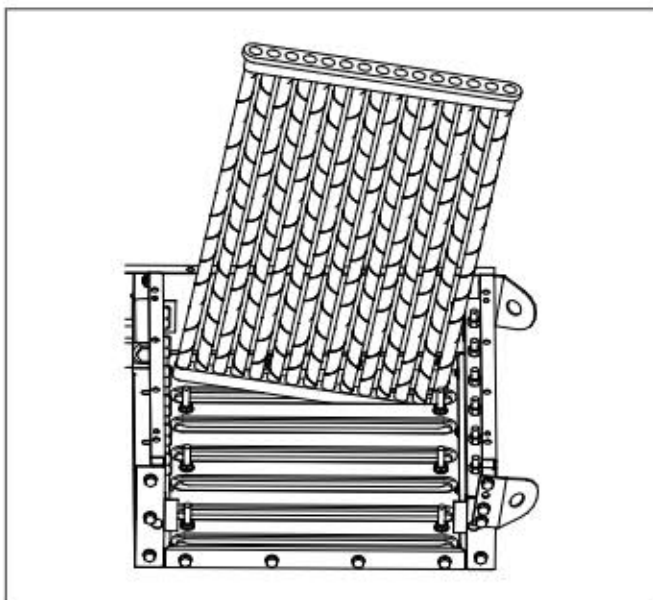
5. Install a second helix tube filter adjacent to the prior helix tube filter.
6. Install a venturi on both adjacent helix tube filters and place a clamp over one end of both venturis. Install a nut and tighten using a deep well socket and extension. See Clamps and Inserts. Do not overtighten. Maximum recommended torque is 20 ft/lb.

Note: If helix tubes are mounted horizontally, tighten bottom clamp first.

7. Repeat to install all helix tubes.
8. Replace jet tubes with the open end pressed firmly into its locator and the orifices directed toward the helix tube filter. See Jet Tube Installation.



Helix Tube Filter Detail



Helix Tube Filter Installation

## Preliminary Start-Up Check

Instruct all personnel on safe use and maintenance procedures.

### **WARNING**

Electrical work during installation, service or maintenance must be performed by a qualified electrician and comply with all applicable national and local codes.

Turn power off and lock out electrical power sources before performing service or maintenance work.

Turn compressed air supply OFF, bleed and lock out lines before performing service or maintenance work.

Check that the collector is clear and free of all debris before starting.

Do not install in classified hazardous atmospheres without an enclosure rated for the application.

Optional fans over 600 lbs must be independently supported.

1. Check all electrical connections for tightness and contact.
2. Check for proper rotation as noted on the fan and/or hopper discharge device housing.

To reverse rotation, single-phase power supply:  
Follow manufacturer's instructions on the motor's nameplate.

To reverse rotation, three-phase power supply:  
Switch any two leads on the motor junction box.

### **WARNING**

Do not interchange a power lead with the ground wire. Severe personal injury and/or property damage may result.

3. All access panels should be sealed and secure.
4. Check that the dust container is properly sealed and clamped.
5. Check that fan exhaust damper is set to the fully-closed position.
6. Check and remove all loose items in or near the inlet and outlet of the collector.

7. Check that all remote controls and solenoid enclosures (if applicable) are properly wired and all service switches are in the OFF position.
8. Check that all optional accessories are installed properly and secured.
9. Turn power ON at source.
10. Turn the compressed-air supply ON. Set compressed-air supply pressure to a level suitable for the filters (90-psig).
11. Turn fan motor ON.

### **WARNING**

Do not look into fan outlet to determine rotation. View the fan rotation through the back of the motor.

Check that the exhaust plenum is free of tools or debris before checking blower/fan rotation.

Stand clear of exhaust to avoid personal injury.

12. Adjust airflow with the exhaust damper.

### **NOTICE**

Excess airflow can shorten filter life, cause electrical system failure and fan motor failure.

13. Turn powered hopper discharge devices ON.

## Start-Up

1. Turn compressed-air supply ON.
2. Turn the equipment being served ON.
3. Turn timing controls ON.
4. Turn main fan ON, if equipped.

## Shut Down

Follow this shutdown procedure to clear residual deposits from the filter bags, filter body, and equipment served:

1. Turn main fan OFF, leaving compressed air supply ON to allow off-line filter cleaning.  
**Note:** Contact your Donaldson representative for shutdown instructions for explosion vented collectors.
2. Wait 10 to 15 minutes and turn timing controls and compressor OFF.



## Maintenance Information

Instruct all personnel on safe use and maintenance procedures.

### **WARNING**

Use proper equipment and adopt all safety precautions needed for servicing equipment.

Use appropriate access equipment. The standard collector is not equipped with access platforms unless noted on specification drawings.

Electrical service or maintenance work must be performed by a qualified electrician and comply with all applicable national and local codes.

Turn power off and lock out electrical power sources before performing service or maintenance work.

Do not install in classified hazardous atmospheres without an enclosure rated for the application.

Turn compressed air supply OFF, bleed and lock out lines before performing service or maintenance work.

### **NOTICE**

Do not set compressed-air pressure above 100-psig as component damage can occur.

All compressed air components must be sized to meet the system requirements of 90-100 psig supply pressure.

The compressed-air supply must be oil and moisture free. Contamination in the compressed air used to clean filters will result in poor cleaning, cleaning valve failure, or poor collector performance.

Purge compressed air lines to remove debris before connecting to the collector's compressed air manifold.

## Operational Checklist

1. Monitor the physical condition of the collector and repair or replace any damaged components.

Routine inspections will minimize downtime and maintain optimum system performance. This is particularly important on continuous-duty applications.

2. Periodically check the compressed air components and replace compressed air filters.

Drain moisture following the manufacturer's instructions. With the compressed air supply ON, check the cleaning valves, solenoid valves, and tubing for leaks. Replace as necessary.

3. Monitor pressure drop across filters.

Abnormal changes in pressure drop may indicate a change in operating conditions and possibly a fault to be corrected. For example, prolonged lack of compressed air will cause an excess build-up of dust on the filters resulting in increased pressure drop. Cleaning off-line with no airflow usually restores the filters to normal pressure drop.

4. Monitor exhaust.

### Check Monthly

1. Proper solenoid and diaphragm valve operation.
2. If equipped, check door seals for condition and contact. Replace or adjust as necessary.
3. If equipped, check that the clean-air plenum is free of dust accumulation. If dust is present, check the surrounding filter for damage or loose seals.

### Check Annually

#### Moisture Separator

Isolate the compressed-air supply and remove and clean the filter.

#### Compressed-Air Manifold

Isolate the compressed air supply, remove the drain plug and air inlet connections and clean thoroughly.

#### Filters

Remove one or two filters and inspect for general condition. Replace if necessary.

#### Jet Tubes

Check that jet tubes are clean and the orifices are clear.

## Diaphragm Replacement

1. Remove nylon tubing by pushing inward on the fitting collar and withdraw the tubing.
2. Remove the hex-head set screws and washers securing the valve bonnet.
3. Check that the bleed-hole pin is not blocked.
4. Place the diaphragm over the bleed hole pin with the nylon sealing washer inside the valve throat.
5. Position spring, if equipped, inside the bonnet recess.
6. Replace valve bonnet with the spring over the diaphragm disk shoulder and bonnet over the bleed hole pin. Secure using the hex-head set screws and washers removed in Step 2.
7. Reconnect nylon tubing and secure.

## Filter Removal and Installation

### **WARNING**

Use proper safety and protective equipment when removing contaminants and filters.

Dirty filters may be heavier than they appear.

Use care when removing filters to avoid personal injury and/or property damage.

Turn power off and lock out electrical power sources before performing service or maintenance work.

Turn compressed air supply OFF, bleed and lock out lines before performing service or maintenance work.

### **CAUTION**

Do not operate with missing or damaged filters.

## Filter Bag Removal

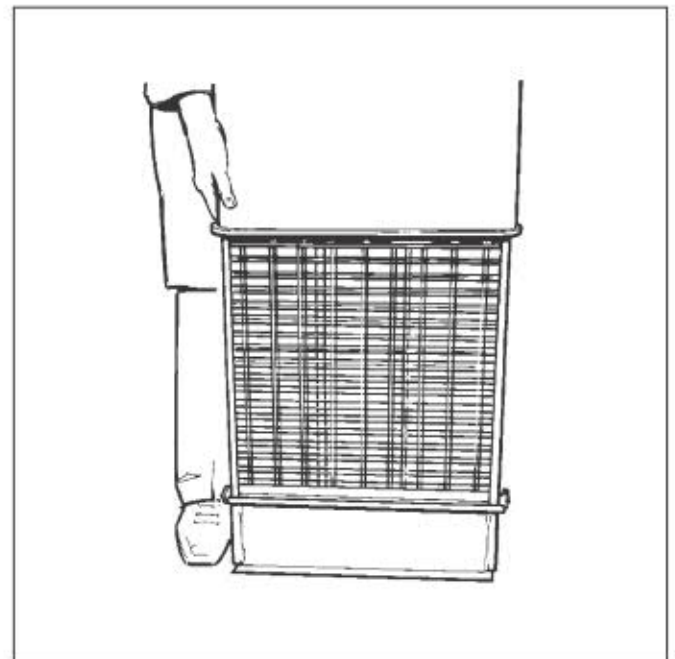
1. Activate the pulse cleaning for 10 to 15 minutes to remove excess dust from the filter bags.
2. Remove header cover, if equipped.
3. Remove jet tubes and set aside. Cover the openings to the diaphragm valves.
4. Remove the hex nuts securing the wire insert clamps. Remove the clamps and withdraw the insert and filter bag. Inspect insert for excess corrosion, broken mesh, or other damage and replace as necessary.

## Filter Bag Installation

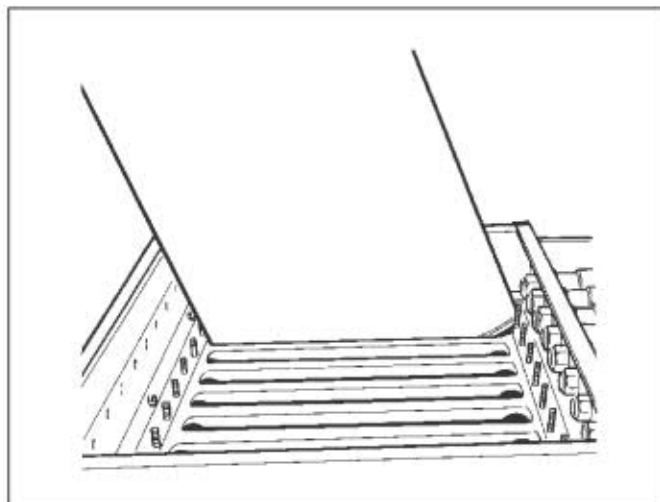
1. Slide the filter bag over the wire support frame shown in Filter Bag Assembly. Slide bag carefully until top of bag is tight against the support frame flange.
  2. Starting at one side of the collector, place a filter bag assembly in a seal frame slot as shown in Filter Bag Installation.
  3. Install a second filter bag assembly adjacent to the prior filter bag assembly.
  4. Position clamps and tighten using a deep well socket and extension. Do not overtighten. Maximum recommended torque is 20 ft/lb. See Clamps and Inserts.
- Note: If filter bag assemblies are mounted horizontally, tighten bottom clamp first.
5. Repeat steps 1-4 to install all bags.
  6. Replace jet tubes with the open end pressed firmly into its locator and the orifices directed toward the filter bag assemblies. See Jet Tube Installation.

### **NOTICE**

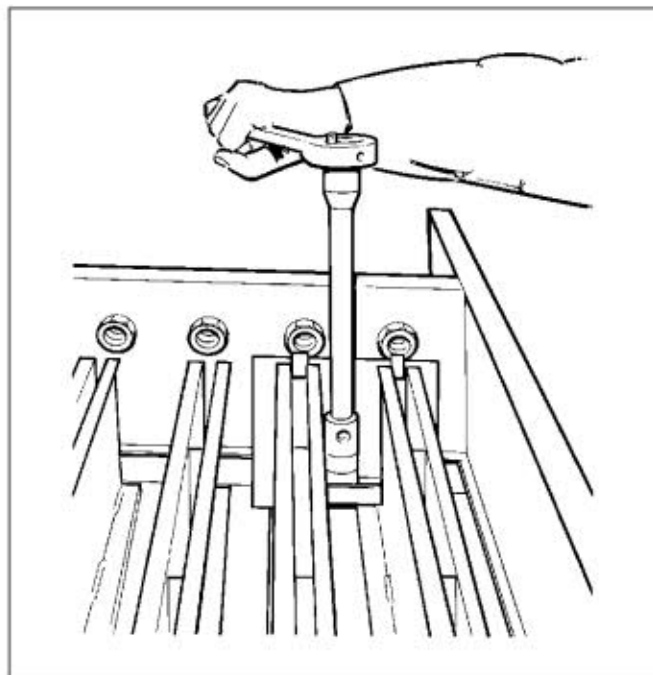
Check and clear any plugged orifices in the jet tubes prior to placing them back in the collector.



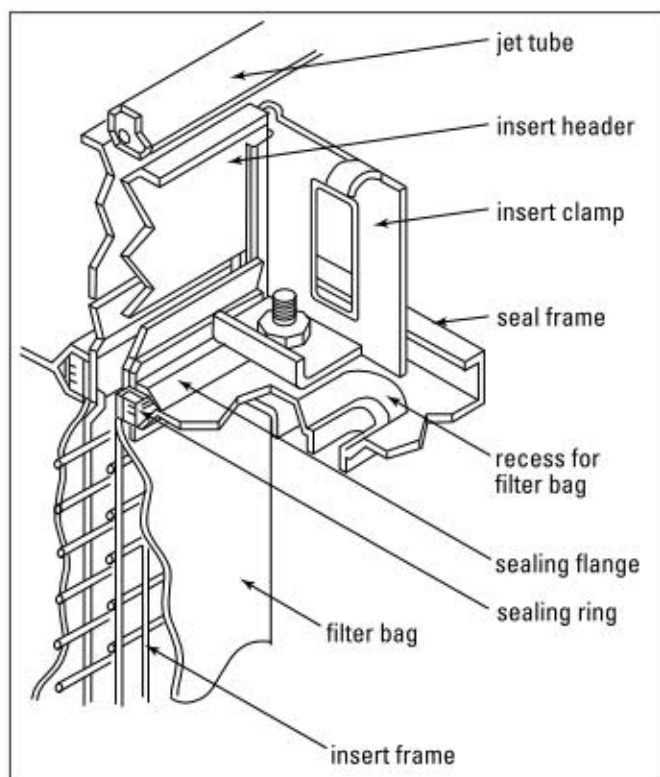
Filter Bag Assembly



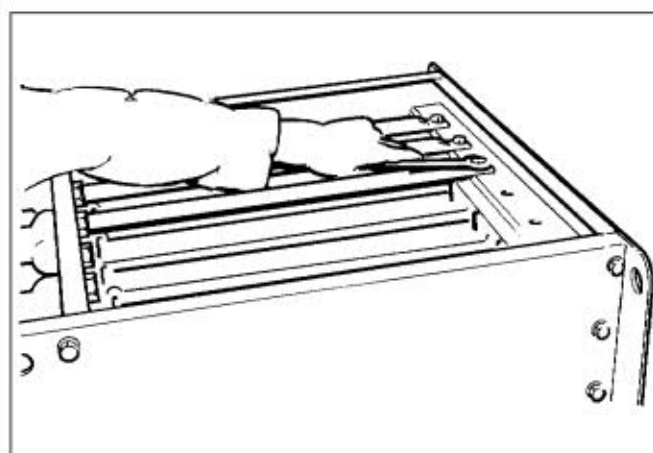
Filter Bag Installation



Clamps and Inserts



Filter Bag Detail



Jet Tube Installation



### Helix Tube Filter Removal

1. Activate the pulse cleaning for 10 to 15 minutes to remove excess dust from the helix tube filters.
2. Turn compressed air supply off and bleed the lines.
3. Remove header cover, if equipped.
4. Remove jet tubes and set aside. Cover the openings to the diaphragm valves.
5. Remove the hex nuts securing the insert clamps. Remove the clamps and set aside.
6. Remove venturi's and helix tubes. Set venturi's aside as they will be reused.

### Helix Tube Filter Installation

1. Starting on one side of the collector, place a helix tube filter in a seal frame slot as shown in Helix Tube Filter Installation.

#### NOTICE

Be careful to not scrape the filters when slipping them through the seal frame.

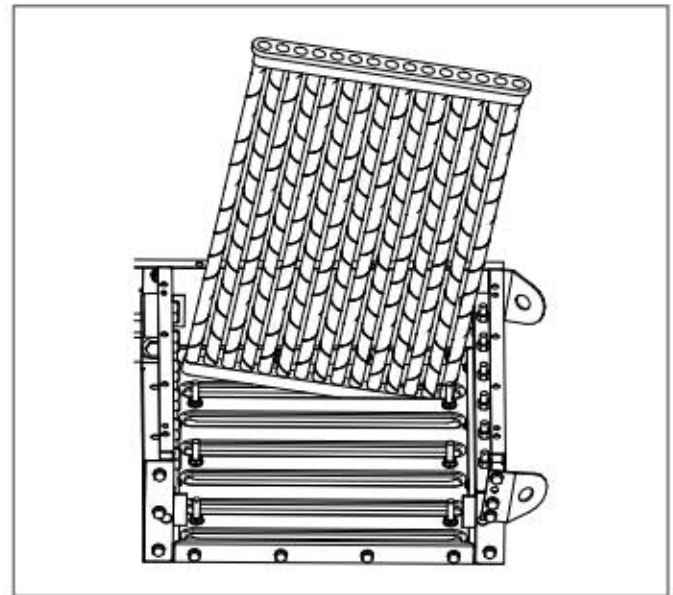
2. Install a second helix tube filter adjacent to the prior helix tube filter.
3. Install a venturi on both adjacent helix tube filters and place a clamp over one end of both venturis. Install a nut and tighten using a deep well socket and extension. See Clamps and Inserts. Do not overtighten. Maximum recommended torque is 20 ft/lb.

Note: If helix tubes are mounted horizontally, tighten bottom clamp first.

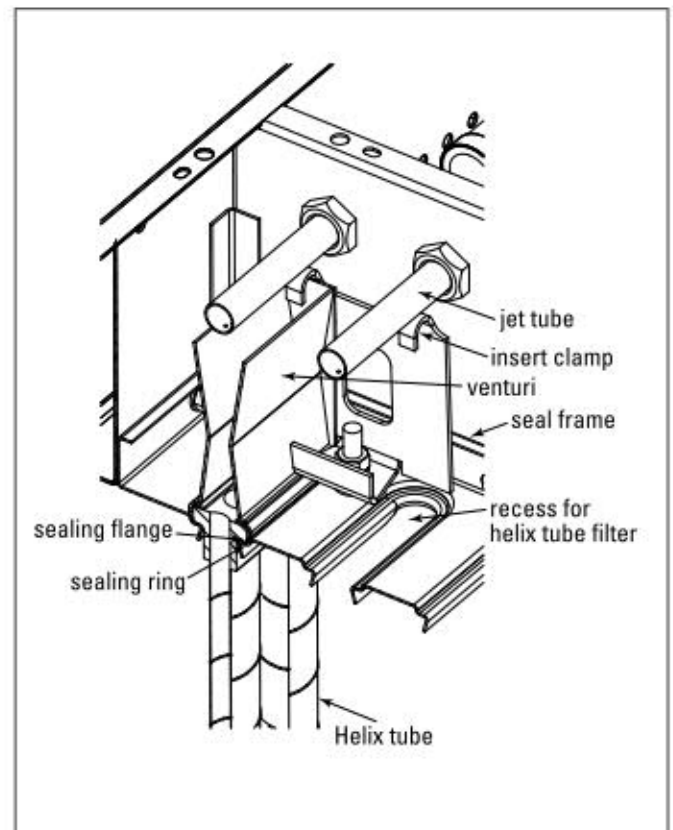
4. Repeat to install all helix tubes.
5. Replace jet tubes with the open end pressed firmly into its locator and the orifices directed toward the helix tube filter. See Jet Tube Installation.

### Compressed Air Components

1. Periodically check the compressed air components and replace compressed-air filters.
2. Drain moisture following the manufacturer's instructions.
3. With the compressed-air supply ON, check the cleaning valves, solenoid valves, and tubing for leaks. Replace as necessary.



Helix Tube Filter Installation



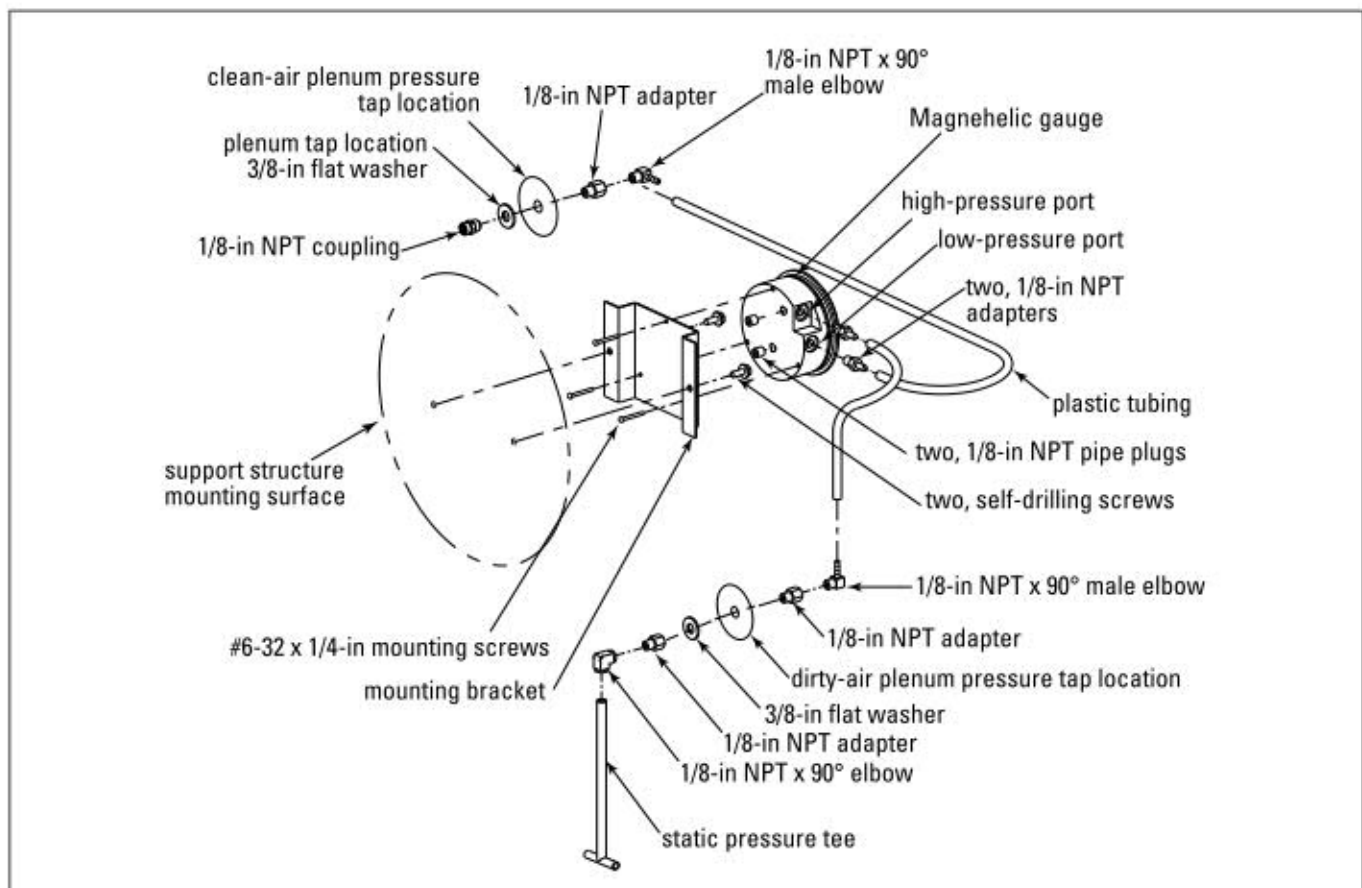
Helix Tube Filter Detail

## Optional Equipment

### Magnehelic® Gauge

The Magnehelic is a differential pressure gauge used to measure the pressure difference between the clean-air and dirty-air plenums and provides a visual display of filter change requirements. The high-pressure tap is located in the dirty-air plenum and the low-pressure tap is located in the clean-air plenum.

1. Choose a convenient, accessible location on or near the collector for mounting that provides the best visual advantage.
2. Plug the pressure ports on the back of the gauge using two, 1/8-in NPT pipe plugs supplied. Install two, 1/8-in NPT male adapters supplied with the gauge into the high- and low-pressure ports on the side of the gauges.
3. Attach the mounting bracket using three, #6-32 x 1/4-in screws supplied.
4. Mount the gauge and bracket assembly to the supporting structure using two, self-drilling screws.
5. Thirty-five feet of plastic tubing is supplied and must be cut in two sections. Connect one section of tubing from the gauge's high-pressure port to the pressure fitting located in the dirty-air plenum. Connect remaining tubing from the gauge's low-pressure port to the fitting in the clean-air plenum. Additional tubing can be ordered from your representative.
6. Zero and maintain the gauge as directed in the manufacturer's Operating and Maintenance Instructions provided.



Magnehelic Gauge Installation



## Photohelic® Gauge

### **⚠ WARNING**

Electrical installation, service, or maintenance work must be performed by a qualified electrician and comply with all applicable national and local codes.

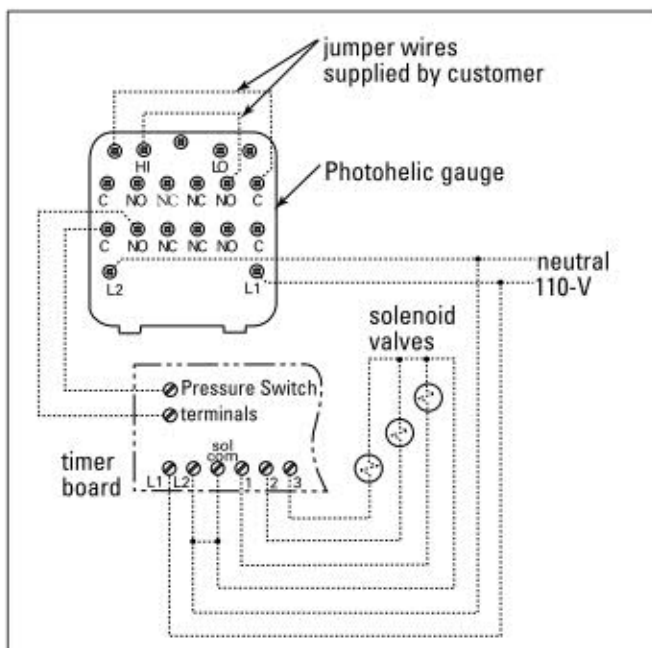
Turn power off and lock out electrical power sources before performing service or maintenance work.

Do not install in classified hazardous atmospheres without an enclosure rated for the application.

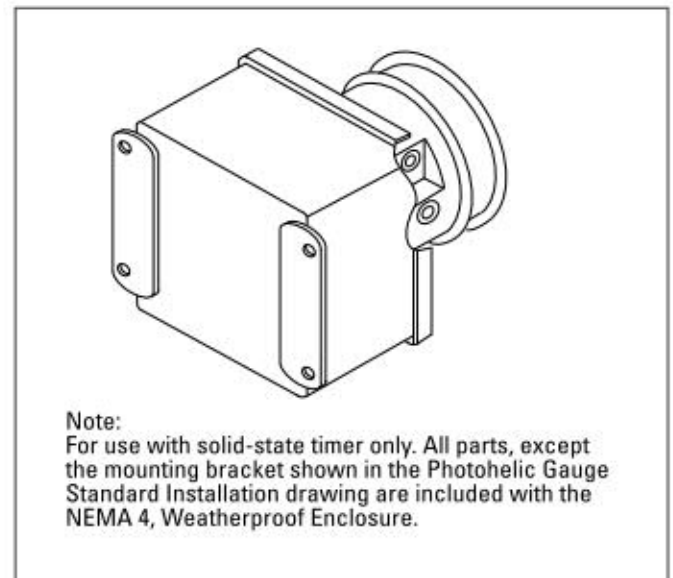
The Photohelic combines the functions of a differential pressure gauge and a pressure-based switch. The gauge function measures the pressure difference between the clean-air and dirty-air plenums and provides a visual display of filter condition. The high-pressure tap is located in the dirty-air plenum and a low-pressure tap is located in the clean-air plenum. The pressure-based switch function provides high-pressure ON and low-pressure OFF control of the filter cleaning system.

1. Choose a convenient, accessible location on or near the collector for mounting that provides the best visual advantage.

2. Mount the gauge to the remote panel or door using the mounting ring, retaining ring, and four #6-32 x 1 1/4-in screws. Do not tighten screws. Connect two, 1/8-in NPT x 1/4-in OD male adapters to the gauge's high- and low-pressure ports. Tighten screws.
3. On the back of the gauge, remove four #6-32 x 5/16-in screws and plastic enclosure. Set aside. Add two jumper wires supplied by customer. Remove the jumper from the pressure switch located on the timer board, if equipped. Using the 3/4-in conduit opening, wire the gauge as shown. Reassemble and fasten enclosure securely.
4. Thirty-five feet of plastic tubing is supplied and must be cut in two sections. Connect one section of tubing from the gauge's high-pressure port to the pressure fitting located in the dirty-air plenum. Connect remaining tubing from the gauge's low-pressure port to the fitting in the clean-air plenum. Additional tubing can be ordered from your representative.
5. Zero and maintain the gauge as directed in the manufacturer's Operating and Maintenance Instructions provided.
6. To install the Photohelic Gauge mounted in a NEMA 4, Weatherproof Enclosure, follow Steps 4 and 5.

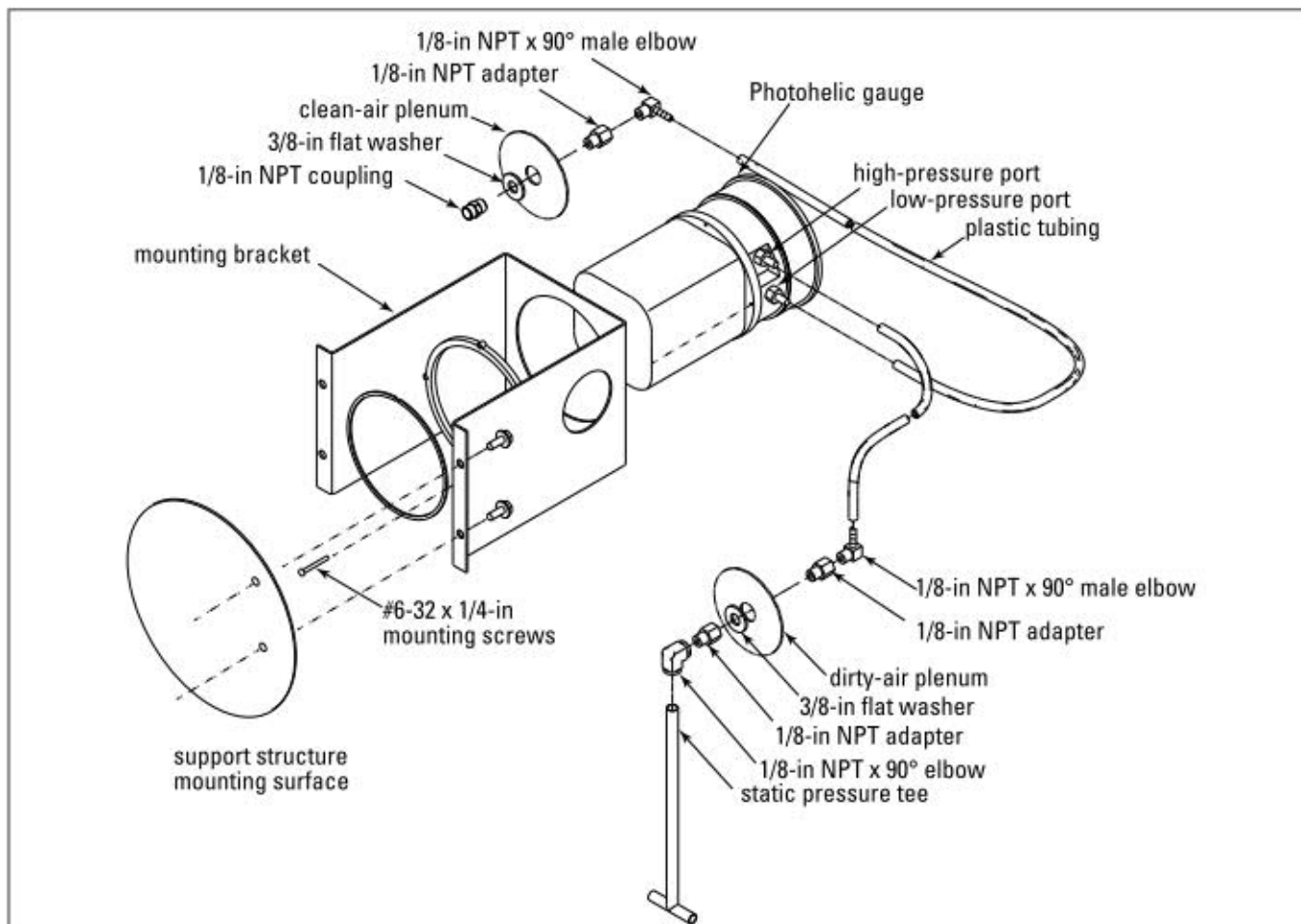


Photohelic Gauge Wiring Diagram



Photohelic Gauge in Optional NEMA 4 Weatherproof Enclosure





Photohelic Gauge, Remote Panel or Door Installation

## Delta P Control

For complete information, see the most current version of the Delta P Installation, Operation, and Maintenance manual.

### Description

The Delta P Controller monitors the differential pressure between the clean-air and dirty-air plenums, providing a visual display of the filter condition. When combined with a pulse timer, it manages the pressure drop by turning the cleaning mechanism On and Off at the chosen limits. There are three (3) set points: High Pressure On, Low Pressure Off, and Alarm. The first two, High Pressure On and Low Pressure Off, control the filter cleaning system. The third, Alarm, provides a relay output to activate an external alarm supplied by others.

### Operation

#### Normal

The Delta P Controller monitors the pressure in the clean-air and dirty-air air plenums while the collector is running. The blower draws air through the filters, creating a pressure drop. The Delta P Controller measures the pressure drop and provides a visual display in inches water gauge or metric (SI) collectors of daPa.

#### Filter Cleaning

When the pressure drop across the filters reaches the High Pressure On setpoint, the controller closes an output relay allowing a timer to trigger the cleaning valves sequentially. When the controller senses that the pressure drop has decreased to the Low Pressure Off setpoint, the relay opens and the cleaning cycle stops. This sequence continues as long as the collector is in use, maintaining the pressure drop within a narrow range.

#### Alarm

The Alarm setpoint is set to a higher setting than the High Pressure On setpoint used to start the filter cleaning cycle. It indicates situations when the cleaning system cannot reduce the pressure drop due to cleaning system failure, lack of compressed air, or the end of the filter's useful life. There is a time delay prior to setting the Alarm to prevent nuisance trips. The Delta P Controller also provides an input connection for a remote alarm reset.



Delta P Control Display

## Delta P Plus Control

For complete information, see the most current version of the Delta P Plus Installation, Operation, and Maintenance manual.

### Description

The Delta P Plus Controller monitors the differential pressure between the clean-air and dirty-air plenums, providing a visual display of the filter condition. When combined with a pulse timer, it manages the pressure drop by turning the cleaning mechanism On and Off at the chosen limits. There are three (3) set points: High Pressure On, Low Pressure Off, and Alarm. The first two, High Pressure On and Low Pressure Off, control the filter cleaning system. The third, Alarm, provides a relay output to activate an external alarm supplied by others.

The user can program the Delta P Plus Controller to pulse while the collector is running, to maintain a relatively constant pressure drop across the filters, pulse only after the collector is shut down (after-shift cleaning), or a combination of both, cleaning while running as well as end of the shift.

### Operation

#### Normal

The Delta P Plus Controller monitors the pressure on both sides of the tubesheet while the collector is running. As air flows through the filters, the resistance of the media and collected dust creates a pressure difference or "drop" between the dirty and clean air plenums. The Delta P Plus Controller measures the pressure drop and provides a visual display in inches water gauge or metric (SI) collectors of daPa.

#### Filter Cleaning

The Delta P Plus Controller offers three filter cleaning options.

1. **Differential Pressure Cleaning (DFF)** - When the pressure drop across the filters reaches the Controller's High Pressure On setpoint, the Controller closes an output relay allowing a sequential timer to trigger the cleaning valves. When the Controller senses that the pressure drop has decreased to the Low Pressure Off setpoint, the relay opens and the cleaning cycle stops. This sequence continues as long as the collector is in use, maintaining the pressure drop within a narrow range.

2. **Downtime Cleaning (DTC)** - The Delta P Plus Controller monitors the collection system. When the pressure drop exceeds the Low Pressure Off set point and then approaches zero again, the Delta P Plus Controller runs a delay timer to allow the blower to come to a stop and then engages the cleaning mechanism for a preselected time.
3. **Combined Differential and Downtime Cleaning (ALL)** - The Delta P Plus Controller combines the two functions described above; maintaining the pressure drop in a narrow band and downtime cleaning the filters when the collector is shut down. The downtime cleaning function can be toggled On or Off from the keyboard.

#### Alarm

The Alarm setpoint is set to a higher setting than the High Pressure On used to start the filter cleaning cycle. It indicates situations when the cleaning system cannot reduce the pressure drop due to cleaning system failure, lack of compressed air, or the end of the filter's useful life. There is a time delay prior to setting the Alarm to prevent nuisance trips. The Delta P Plus Controller also provides an input connection for a remote Alarm reset.



Delta P Plus Control Display



## DS Controller Installation

### **⚠ WARNING**

Electrical installation, service, or maintenance work must be performed by a qualified electrician and comply with all applicable national and local codes.

Turn power off and lock out electrical power sources before performing service or maintenance work.

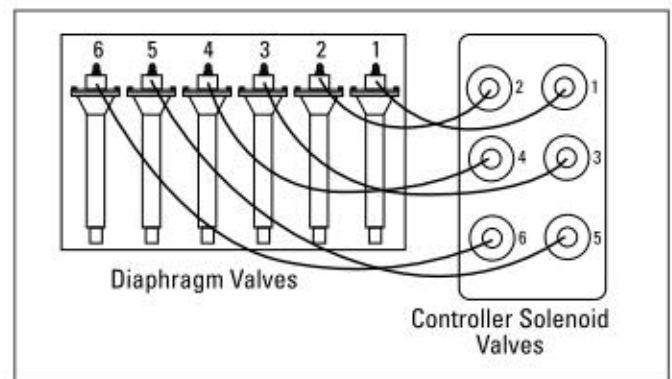
Do not install in classified hazardous atmospheres without an enclosure rated for the application.

The DS Controller is an optional electronic timer used to control the filter cleaning system.

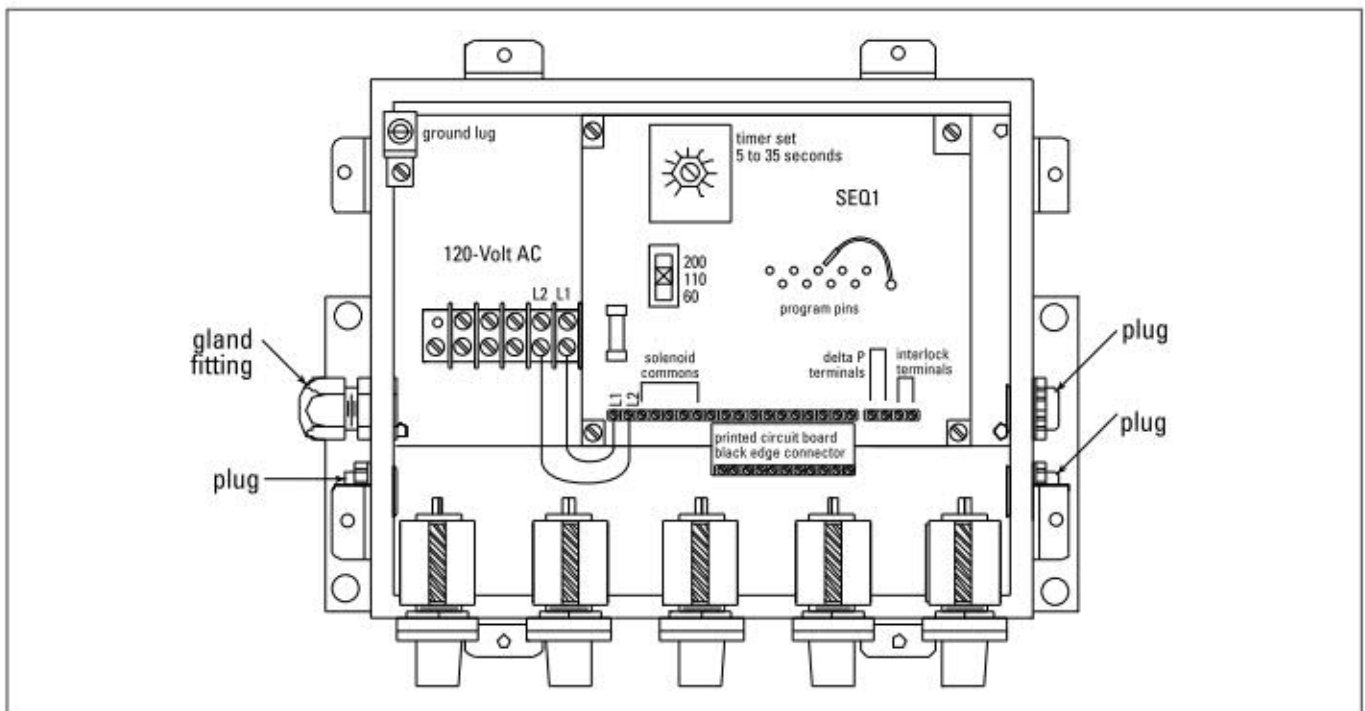
1. Loosely mount the collector to the preferred side of the collector using the top two bolts and nuts only.
2. Prepare tubing to connect the solenoid valves to the diaphragm valves by cutting to the required length.
3. The solenoid and diaphragm valves are equipped with push fittings. Push the cut end of the tubing

into the diaphragm valve fitting, pass the other end through the corresponding hole on the side of the collector and push it into the correct solenoid fitting. See Solenoid and Diaphragm Valve Connection. To disassemble, push inward on the collar of the push fitting and withdraw the tubing.

4. Secure controller to collector using the remaining bolts and lock washers. Tighten all connections.



Solenoid and Diaphragm Valve Connections



DS Controller



## DS Controller Set-Up and Connection

1. Loosen the enclosure cover clamps and remove the cover. Connect line power to the terminal strip as marked. For line-neutral systems, connect line to L1 and neutral to L2. See DS Controller Wiring Diagram.
2. Plug the program lug into the pin that corresponds with the number of solenoid valves controlled.
3. Set the pulse-duration slide switch to 60, 110, or 200 milliseconds. See Compressed Air Requirements.
4. Adjust the pulse-interval time between 5 and 35-seconds. The recommended initial setting is 10-12-seconds. Turn clockwise to increase the interval, counterclockwise to decrease interval time.
5. Connect the optional Delta P Control to the proper terminals, if equipped.
6. Connect a normally-closed contact to the terminals marked INT to start and stop pulse cleaning in conjunction with blower operation. See DS Controller Optional Settings.

## DS Controller Specifications

Power is supplied to the controller and the LP1 and LP2 LED's illuminate continuously indicating power to the system. A preset 20-second OFF time is initiated and the timer energizes each solenoid valve sequentially. The LP3 LED flashes with each output pulse to a valve. The cleaning cycle continues until power to the controller is turned OFF or until one of the controller options is activated.

### Voltage Input

110-Volt, two wire, 50-60 Hz, line-line or line-neutral

### Power Requirements

36 VA

### Temperature Range

14° F to 140° F

### Pulse ON Time

See Compressed-Air Requirements.

### Solenoid Valves

115-Volt

### Compressed-Air

See Compressed-Air Requirements.

## DS Controller Optional Settings

**Note:** The optional settings interact if both are used simultaneously. If the Delta P circuit is calling for cleaning, closing the INT contact stops the pulse sequence. If the Delta P circuit is not calling for cleaning, it does not matter if the INT contact is open or closed, the pulse sequence will not start.

### Delta P

The DS Controller has a Delta P option for use with a separate differential control such as the Delta P Control or Photohelic gauge. Pressure taps mounted in the clean- and dirty-air plenums and the remote-mounted gauge provide the differential pressure readings. Use the normally-closed contacts on the Delta P Control or Photohelic gauge.

When governed by a differential pressure switch, LED LP2 is permanently lit. When the differential pressure reaches the high setpoint, LED LP1 lights and if the signal continues for 20-seconds, the cleaning cycle starts and pulse cleaning continues as indicated by LED LP3 flashing with each pulse, until the low setpoint is reached and the last solenoid connected pulses.

The cycle restarts with the first valve in the sequence when the differential pressure again reaches the high setpoint.

### Intermittent Operation

The intermittent option allows interlocking with other system components such as the blower. Wiring the INT terminals through a normally closed auxiliary contact on the blower motor starter energizes the printed circuit board, but only runs when the system is operating. With the intermittent option in use, LED's LP1, LP2, and LP4 are illuminated. The auxiliary contact opens on blower start-up and LED LP4 turns OFF and the pulse cleaning cycle starts, which is indicated by the LP3 LED flashing with each pulse. When the auxiliary contact closes, LED LP4 lights and the pulse cleaning cycle stops. When the auxiliary contact closes again, the pulsing system starts the cleaning cycle starting with the next valve in sequence.

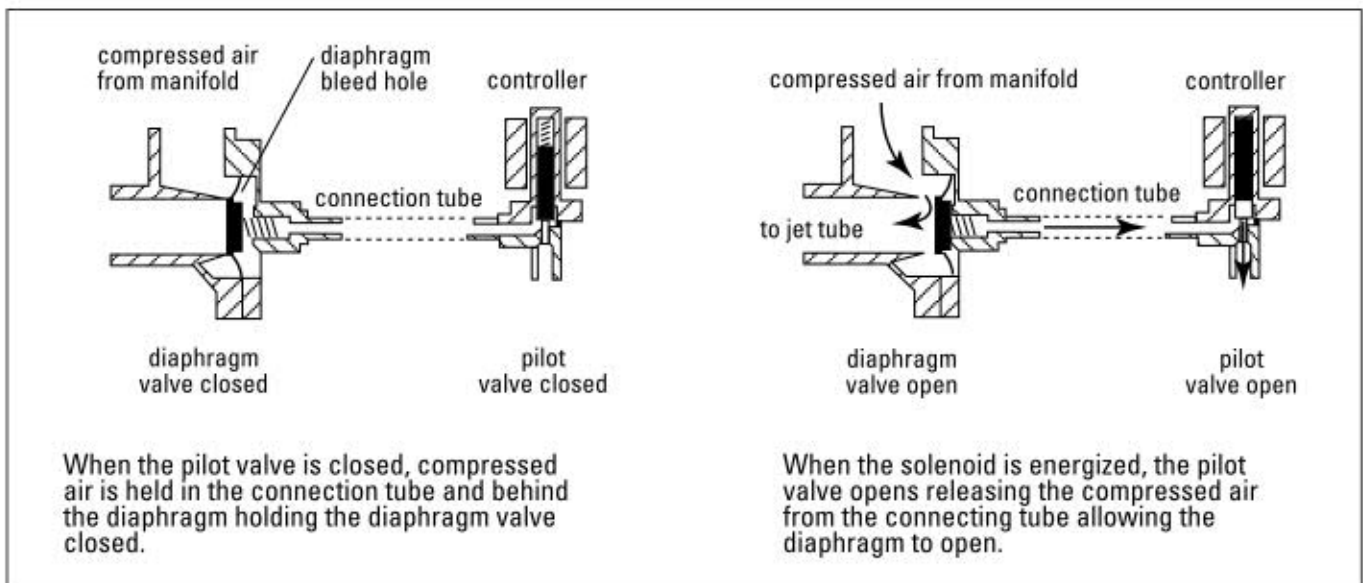
### Troubleshooting

**Fuses:** Verify that the proper voltage is available at the correct terminals. Check the condition and contact of the fuse located on the printed circuit board. If LED LP2 is lit and the board does not function, check that operation is not interrupted by one of the control options.

**Output Triac:** Triacs are solid-state switches used to control the solenoid valves. If they fail, they normally fail in the closed position. The solenoid connected to the failed triac will remain open and bleed air. If left uncorrected, the solenoid coil may overheat and fail as well.

### Overload Protection

Protect feeder circuits with suitable fuses and contactors with integral overload protection. A fused isolator with a 1.6-amp fuse with the proper voltage rating should be installed between the controller and the incoming power supply. Use a high-rupture capacity, HRC, cartridge-type fuse.

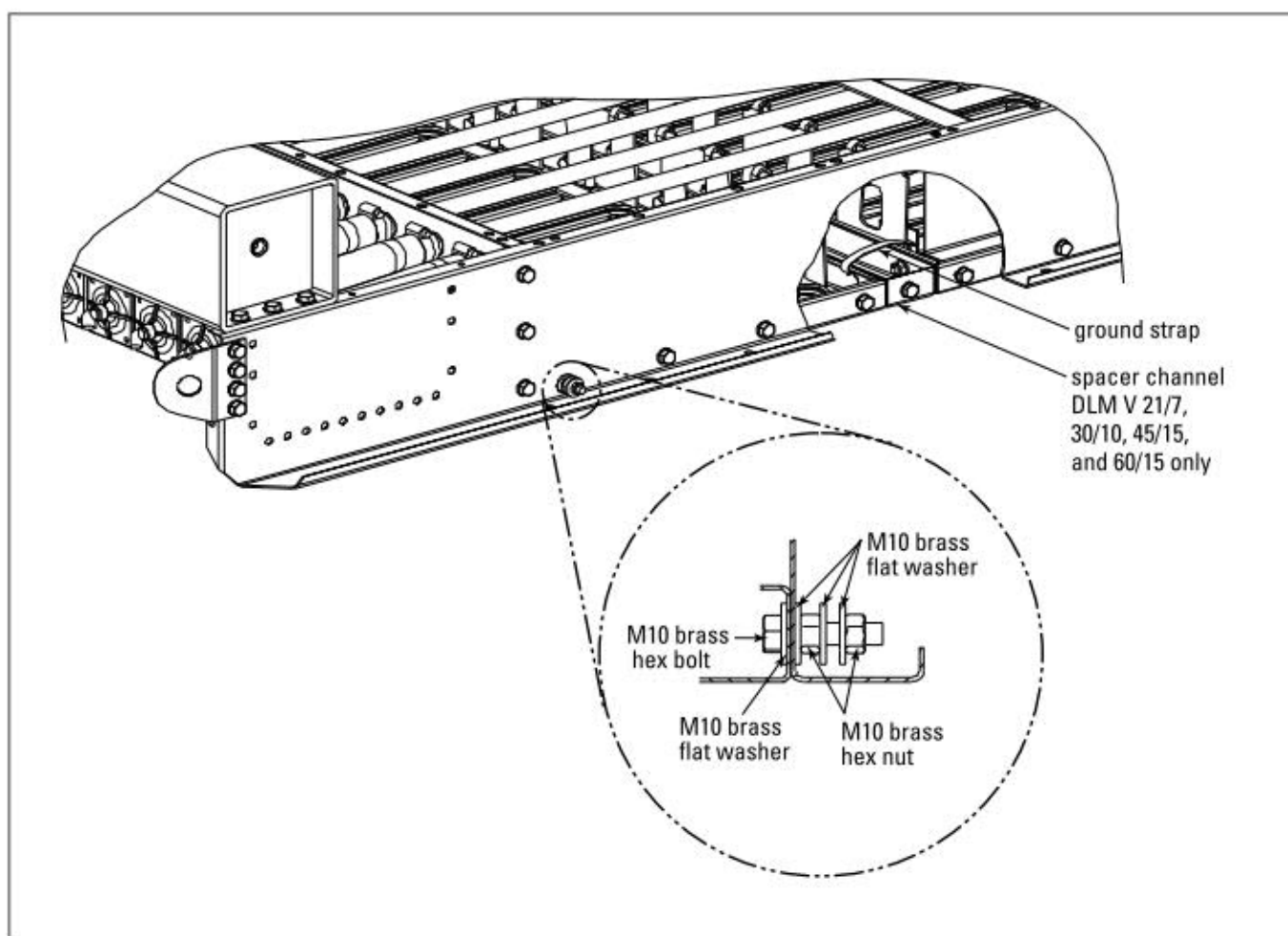


Solenoid and Diaphragm Valve Operation

## Antistatic Option

Collectors using antistatic filters must be properly bonded and grounded.

1. Remove and replace the standard hardware with the brass hardware as shown.
2. Loop grounding strap from seal frame to seal frame and fasten using existing hardware as shown.
3. Connect a suitable ground wire to the grounding lug located on the side of the collector housing.



Bonding and Antistatic Ground Connection



## Troubleshooting

Problem	Probable Cause	Remedy
<b>Fan blower and motor do not start</b>	Improper motor wire size	Rewire using the correct wire gauge as specified by national and local codes.
	Not wired correctly	Check and correct motor wiring for supply voltage. See motor manufacturer's wiring diagram. Follow wiring diagram and the National Electric Code.
	Collector not wired for available voltage	Correct wiring for proper supply voltage.
	Input circuit down	Check power supply to motor circuit on all leads.
	Electrical supply circuit down	Check power supply circuit for proper voltage. Check for fuse or circuit breaker fault. Replace as necessary.
	Damaged motor	Replace damaged motor.
<b>Fan blower and motor start, but do not stay running</b>	Incorrect motor starter installed	Check for proper motor starter and replace if necessary.
	Access doors are open or not closed tight	Close and tighten access doors. See Filter Installation.
	Electrical circuit overload	Check that the power supply circuit has sufficient power to run all equipment.
<b>Clean-air outlet discharging dust</b>	Filters not installed correctly	See Filter Installation.
	Filter damage, dents in the end caps, gasket damage, or holes in media	Replace filters as necessary. Use only genuine Donaldson replacement parts. See Filter Installation.
	Access cover(s) loose	Tighten access doors securely. See Filter Installation.
<b>Insufficient airflow</b>	Fan rotation backwards	Proper fan rotation is clockwise from the top of the collector. The fan can be viewed through the back of the motor. See Preliminary Start-Up Check.
	Access doors open or not closed tight	Check that all access doors are in place and secured.
	Fan exhaust area restricted	Check fan exhaust area for obstructions. Remove material or debris. Adjust damper flow control.
	Filters need replacement	Remove and replace using genuine Donaldson replacement filters. See Filter Removal and Installation.
	Filters plugged	Check that the dust storage silo or bin is not full or that the equipment served is operating. Turn fan OFF and allow the controller to perform several complete cleaning cycles. Replace damaged or torn filters.



## Troubleshooting

Problem	Probable Cause	Remedy
<b>Insufficient airflow continued</b>	Lack of compressed air	See Rating and Specification Information for compressed air supply requirements.
	Pulse cleaning not energized	Use a voltmeter to check the solenoid valves in the control panel. Check pneumatic lines for kinks or obstructions.
	Pulse valves leaking compressed air	Lock out all electrical power to the collector and bleed the compressed air supply. Check for debris, valve wear, pneumatic tubing fault, or diaphragm failure by removing the diaphragm cover on the pulse valves. Check for solenoid leaks or damage. If pulse valves or solenoid valves and tubing are damaged, replace.
	Faulty interlock	Check and replace if necessary.
	Excess moisture in the compressed air supply	Check that the compressed air supply is oil and moisture free.
	No pulse to diaphragm valves	Check the vent opening on the solenoid valve for pulse. If all valves are affected, check that the LED LP1 on the controller is ON. If not illuminated, check power supply and printed circuit board fuse. If illuminated, check that the interrupt function is not enabled. If interrupt function is not enabled and still no pulse, replace the printed circuit board. If isolated solenoid or diaphragm valve is affected, check LED LP3 on the controller that flashes corresponding to the malfunctioning valve. If illuminated, replace solenoid valve. Replace printed circuit board if LED is not illuminated.
	Solid-State timer failure	Using a voltmeter, check supply voltage to the timer board. Check and replace the fuse on the timer board if necessary. If the fuse is good and input power is present but output voltage to the solenoid is not, replace the timer board. See Solid-State Timer Installation.
	Solid-State timer out of adjustment	See Solid-State Timer and Solid-State Timer Wiring Diagram.
<b>No display on the Delta P Controller</b>	No power to the controller	Use a voltmeter to check for supply voltage.
	Fuse blown	Check the fuse in the control panel. See wiring diagram inside the control panel. Replace if necessary.

Problem	Probable Cause	Remedy
<b>Display on Delta P Controller does not read zero when at rest</b>	Out of calibration	Recalibrate as described in Delta P Maintenance Manual.
	With collector discharging outside, differential pressure is present from indoor to outdoor	Recalibrate with the pressure tubing attached as described in the Delta P Maintenance Manual.
<b>Delta P Controller ON, but cleaning system does not start</b>	Pressure tubing disconnected, ruptured, or plugged	Check tubing for kinks, breaks, contamination, or loose connections.
	Not wired to the timing board correctly	Connect the pressure switch on the timer board to Terminals 7 and 8 on TB3.
	Faulty relay	Using a multimeter, test relay for proper closure. Replace if necessary.
<b>Pulse cleaning never stops</b>	Pressure switch not wired to the timer board correctly	Connect the pressure switch on the timer board to Terminals 7 and 8 on TB3.
	Pressure switch terminals on the timer board jumpered	Remove jumper wire on Solid-State Timer board before wiring to the Delta P Control.
	High Pressure On or Low Pressure Off setpoint not adjusted for system conditions	Adjust setpoints to current conditions.
	Pressure tubing disconnected, ruptured, plugged, or kinked	Check tubing for kinks, breaks, contamination, or loose connections.
<b>Alarm light is ON</b>	Alarm setpoint too low	Adjust to a higher value.
	Excess pressure drop	Check cleaning system and compressed air supply. Replace filters if filters do not clean down.
	Pressure tubing disconnected, ruptured, plugged, or kinked	Check tubing for kinks, breaks, contamination, or loose connections.
<b>Delta P arrow keys do not work</b>	Improper operation	Press and hold one of the three setpoint keys to use arrow keys.
	Programming keys disabled	Remove the Program Disable jumper from Terminals 3 and 4 on TB2.

## Troubleshooting

Problem	Probable Cause	Remedy
<b>Cleaning light is ON, but cleaning system not functioning</b>	Improper wiring	Check wiring between the Delta P Control and the timer board, and between the timer board and solenoid valve coils.
	Defective solenoids	Check all solenoid coils for proper operation.
	Timer board not powered	Check power ON light on timer board's LED display. If not illuminated, check the supply voltage to the timer board. Check the fuse on the timer board. Replace if necessary.
	Timer board defective	If LED is illuminated, observe the output display. Install a temporary jumper across the pressure switch terminals. Output levels should flash in sequence. Check output using a multimeter set to 150-Volt AC range. Measure from SOL COM to a solenoid output. The needle will deflect when LED flashes for that output if voltage is present. If LED's do not flash, or if no voltage is present at output terminals during flash, replace the board.





## The Donaldson Torit Warranty

Donaldson warrants to the original purchaser that the major structural components of the goods will be free from defects in materials and workmanship for ten (10) years from the date of shipment, if properly installed, maintained and operated under normal conditions. Donaldson warrants all other Donaldson built components and accessories including Donaldson Airlocks, TBI Fans, TRB Fans, Fume Collector products and Donaldson built Afterfilters for twelve (12) months from date of shipment. Donaldson warrants Donaldson built filter elements to be free from defects in materials and workmanship for eighteen (18) months from date of shipment. Donaldson does not warrant against damages due to corrosion, abrasion, normal wear and tear, product modification, or product misapplication. Donaldson also makes no warranty whatsoever as to any goods manufactured or supplied by others including electric motors, fans and control components. After Donaldson has been given adequate opportunity to remedy any defects in material or workmanship, Donaldson retains the sole option to accept return of the goods, with freight paid by the purchaser, and to refund the purchase price for the goods after confirming the goods are returned undamaged and in usable condition. Such a refund will be in the full extent of Donaldson's liability. Donaldson shall not be liable for any other costs, expenses or damages whether direct, indirect, special, incidental, consequential or otherwise. The terms of this warranty may be modified only by a special warranty document signed by a Director, General Manager or Vice President of Donaldson. To ensure proper operational performance of the equipment, use only genuine Donaldson replacement parts. THERE EXIST NO OTHER REPRESENTATIONS, WARRANTIES OR GUARANTEES EXCEPT AS STATED IN THIS PARAGRAPH AND ALL OTHER WARRANTIES INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, WHETHER EXPRESS OR IMPLIED ARE HEREBY EXPRESSLY EXCLUDED AND DISCLAIMED.



**Donaldson.**  
FILTRATION SOLUTIONS

### Parts and Service

For genuine Donaldson replacement filters and parts, call the Parts Express Line. For faster service, have unit's model and serial number, quantity, part number, and description available.

**Donaldson Company, Inc.**  
**Torit**  
**PO Box 1299**  
**Minneapolis, MN 55440-1299**  
**U.S.A.**

**800-365-1331 USA**  
**800-343-3639 within Mexico**  
**+52 (449) 300 24 42 Latin America**

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**[donaldsontorit.com](http://donaldsontorit.com)**

Donaldson Company, Inc. is the leading designer and manufacturer of dust, mist, and fume collection equipment used to control industrial-air pollutants. Our equipment is designed to help reduce occupational hazards, lengthen machine life, reduce in-plant maintenance requirements, and improve product quality.

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